CROBOTP



YOUR PARTNER IN ROBOTIC EVOLUTION



RSI AUTOMATION (M) SDN BHD (1306636-V)

in your business. We are more than just a supplier; we are your trusted robotic solution

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partner.







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Find more information at www.rsi-a.com or email: info@rsi-a.com

Production Demonstration

Robot Controller Years of cultivation. Tens of thousands of application. More than 50% market share.



Special integrated drive-controller for robot

We created the high-performance integrated drive-controller by our professional team.



Factory Test
13 fully automated tests ensure consistency of the batch product.





of the industry Simple and easy to use Comprehensive and full-featured











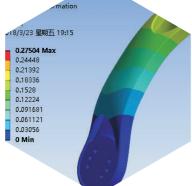


-0.08

Type Test 16 major items test and 64 minor items test ensure reliability and quality









Mechanical DesignStrictly and elaborately designed by our precise transmission design team.

Component Inspection The strict inspection of components ensures accuracy and quality.





Production ProcessStrict production process, consistent and efficient.



PRODUCT INTRODUCTION

CROSOTP | 05/06

CRP-E60-G4

INDUSTRIAL ROBOT

ELECTRICAL CABINET



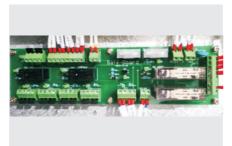


Three-phase three-wire power filter Double switching power supply





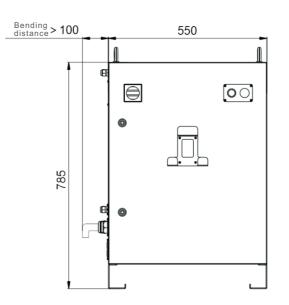
Three-phase dry-type servo isolation transformer

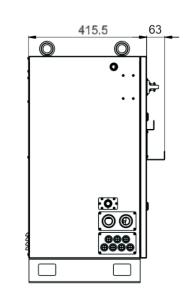


Built-in safety circuit



Teaching pendant	8-inch TFT-LCD, keyboard + touch screen, mode selection switch, safety switch, emergency stop button		
User memory	200MB		
Controlled Axes	6+2(The standard configuration is 6 axes, and the external 2 axes needs to be selected)		
	Digital I/O interface,24 input/output(expandable COM) (welding robot have 1 more remote box,will occupy 2 couples of I/O signals)		
Interface	l encoder signal interface (position tracking)		
	Rj45 network port(modbus TCP/IP)		
	2 USB interface		
Operation mode	Teach play remote		
Coordinate system	Joint coordinate, rectangular coordinate, user coordinate, tool coordinate, base coordinate		
Abnormal detection function	Emergency stop abnormal, servo abnormal, user coordinate abnormal, tool coordinates abnormal, safety maintenance, arcing abnormal, etc		
Robot safety	External emergency stop, anti-collision, safety latch and other interfaces; MC safety circuit, servo softening, etc		
Reserved specific interface	arc welding interface, workstation interface		
Software package	welding, handling, palletizing and painting available		
Others	Built-in PLC, regenerative braking (optional). encoder interface (supporting synchronous belt).arc tracking and accessories (optional). vision software (optional).laser tracking software (optional) etc		
Connecting cable	3m		
Power supply	Three phase 380V 50-60HZ		
Dimension	550mm×785mm×410mm		
Weight	90KG		







PRODUCT INTRODUCTION CROSSOTP | 07/08

CRP-G5-CD60

INDUSTRIAL ROBOT

ELECTRICAL CABINET



THE INTRODUCTION AND FEATURES OF ELECTRICAL CABINET

As an iterative product of G3 electrical cabinet, the new generation G5 electrical cabinet not only inherits excellent performance, but also has better performance in safety, stability and operability. CRP G5 electrical cabinet has compact structure and reasonable design of heat dissipation and dust prevention. With compact design, G5 electrical cabinet is more flexible in on-site layout. Besides, external IO and data interface provide a great convenience in field application and operation. As the slogan "High quality and Good service" goes, CRP new G5 electrical cabinet upgrade to provide you with better experience.

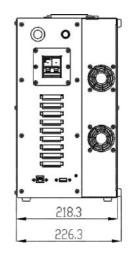
FUNCTIONAL FEATURES

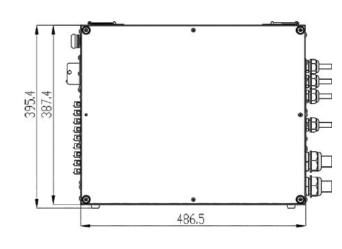
- $\cdot\,\mathsf{G5}\,\mathsf{electric}\,\mathsf{cabinet}\,\mathsf{is}\,\mathsf{more}\,\mathsf{compact}\,\mathsf{and}\,\mathsf{occupies}\,\mathsf{less}\,\mathsf{space};$
- · With multiple installation methods, G5 electric cabinet has more flexible layout;
- · Adopt quick plug to achieve wiring more convenient;
- $\cdot . Adopt \, independent \, air \, duct \, to \, prevent \, dust \, from \, entering \, and \, ensure \, long-term \, tability; \\$
- · With multiple interfaces, G5 electrical cabinet supports multiple communication protocols



CABINET TECHNICAL INDEX

Teaching pendant	8-inch TFT-LCD, keyboard + touch screen, mode selection switch, safety switch, emergency stop button		
User memory	200MB		
Controlled Axes	6+2		
	Digital I/O interface,22 input/output(expandable COM)		
	4-way 0~10V analog output, 12-bit accuracy(expandable COM)		
Interface	Encoder signal interface(position tracking)		
	Ethernet communication interface, 2 USB interface		
	Communication interface: RS484,RS232,CAN,Expandable: Profinet,cclink		
Operation mode	Teach, Reconstruct, Remote		
Operation mode	Point-to-point, straight line, circle		
Coordinate system	Motion, Logic, Process, Operation		
IP level	IP20		
Input Power (including cable length)	Single-phase AC220V±15% 50/60Hz,PE ground cable		
Interconnecting Cable	5M		
Dimension	486.5×218.3×395.4mm		
Weight	37.5KG		
Installation environment	Indoor (avoid direct sunlight), no corrosive gas, ambient temperature: 0-55°;Storage temperature (-20-65°), 0-99% (no condensation);		
Safety	External emergency stop, anti-collision ,safety bolt interface, etc.		
Abnormal detection function	Abnormal stop, abnormal servo, abnormal user coordinates, abnormal tool coordinates, safety maintenance, etc.		
Others	Built-in PLC, power off regeneration, encoder interface (support synchronous belt), arc tracking and accessories (optional), visual software (optional), laser tracking software (optional), etc.		





PRODUCT INTRODUCTION

CRP-G6-CD40B

INDUSTRIAL ROBOT

ELECTRICAL CABINET



THE INTRODUCTION AND FEATURES OF ELECTRICAL CABINET

- The electric cabinet is specially customized for 4-axis robot, which has the characteristics of compact structure, smaller volume, easy installation, lightweight and multiple functions.
- · Built-in control system software independently developed by CRP can meet the requirements of high speed, exact performance of motion control and high reliability of robots. Besides, it can achieve more accurate trajectory control and faster beat in applications with smaller size and multiple functions

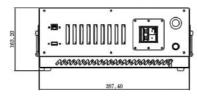
FUNCTIONAL FEATURES

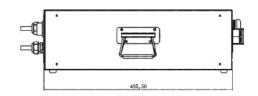
- · Adopt split design to effectively keep dust out and improve stability
- · Adopt quick plug to achieve wiring more convenient;
- $\cdot \, \text{Well-knit design makes the robot more convenient in small space}.$
- $\cdot \, \text{With multiple installations, G6 electric cabinet has more flexible layout;} \\$
- $\cdot \text{With multiple interfaces, G6 electrical cabinet supports diversiform communication protocols}$
- · High power density and efficient heat dissipation
- · High integration and small size

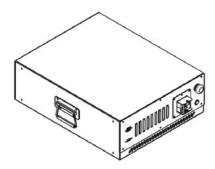


CABINET TECHNICAL INDEX

Teaching pendant	8-inch TFT-LCD, keyboard + touch screen, mode selection switch, safety switch, emergency stop button	
Controlled Axes	4	
	Digital I/O interface,24 input/output(expandable COM)	
	2-way 0~10V analog output, 12-bit accuracy(expandable COM)	
Interface	Encoder signal interface(position tracking)	
	Ethernet communication interface, 2 USB interface	
	Communication interface: RS484,RS232,CAN,Expandable: Profinet,cclink	
Operation mode	Teach, Reproduction, Remote	
Operation mode	Point-to-point, straight line, circle	
Coordinate system	Motion, Logic, Process, Operation	
IP level	IP20	
Input Power (including length)	Single-phase AC220V±15% 50/60Hz,PE ground cable	
Interconnecting Cable	5M	
Dimension	485.8X387.4X155.5mm	
Weight	20KG	
Installation environment	Indoor (avoid direct sunlight), no corrosive gas, ambient temperature: 0-55°:Storage temperature (-20-65°), 0-99% (no condensation);	
Safety	External emergency stop, anti-collision ,safety bolt interface, etc.	
Ground Resistance	<0.1Ω	
Insulation Resistance	>100ΜΩ	
Vibration Resistance	10 <f<58.1hz amplitude:0.15mm<="" th=""></f<58.1hz>	
Impact-Resistance Strength	Max strength:15g Duration:11ms	
EMC Testing Standard	IEC 61000-6-2	
Abnormal detection	Abnormal stop, abnormal servo, abnormal user coordinates, abnormal tool coordinates, safety maintenance,etc.	
Others	Built-in PLC, power off regeneration, encoder interface (support synchronous belt), arc tracking and accessories (optional), visual software (optional), laser tracking software (optional), etc.	
Reserved Interfaces	Arc Welding Interface, Vision Interface, Remote interface, Station Interface	
Software Package	Welding/Handling/Vision/Tracking/Palletizing /Bending/Stamping/ Communication/Spraying	







CRP-G7-CDH80A

INDUSTRIAL ROBOT

ELECTRICAL CABINET



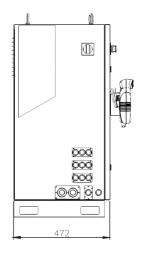
FUNCTIONAL FEATURES

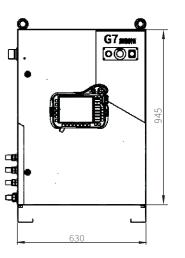
- Adopt split design
- G7 electrical cabinet is divided into power supply part and control part. The power supply part mainly focuses on heating devices so it adopts multi-group fan and air channel design to ensure good heat dissipation. The control part is isolated from the power supply part to prevent dust and oil pollution from entering and ensure the cleanliness of the control part. Besides, it can also avoid abnormal operation of the control part devices affected by dust and oil ollution.
- · Equipped with safety emergency stop board independent of the control system, G7 electrical cabinet adopts imported forced disconnect relay to provide double circuit emergency stop to ensure the reliability of emergency stop.
- · Automatic external power-on function
- It can greatly ensure the safety of the operator through the methods of automatic external power-on function
- · Energy-saving mode
- It can effectively reduce standby energy consumption and avoid personal injury who is strayed in robots standby state.
- \cdot Adopt three-phase 380V power supply to direct power supply, which saves transformer and cost
- Adopt built-in three-phase filter to effectively isolate external interference and prevent internal interference output
- Double switching power supply design can avoid internal power interference
- · It is convenient and simple to maintenance with split module design
- It can drive 50-220kg load with large output power.



CABINET TECHNICAL INDEX

Main power source	Phase/ voltage	Main circuit power supply: three-phase 380VAC (-20%~ +10%), 50/60Hz Control loop power supply: single-phase AC220VAC (-10%~ +10%), 50/60Hz
334133	Input Power	Maximum Power:16KW
Cooling Insulati Withstand Institutions	ion and d Voltage	Air Cooling Grounding AC2600VAC@50Hz, voltage withstand 1Min (except control part of power supply) Vertical multi-joint series, vertical multi-joint parallelogram, vertical multi-joint L-shaped wrist robot, etc
System	n Mode	Teach, Reproduction, Remote
Stopping	Resistor	Internal
Regenerati	ve Resistor	External
Instructio	n System	Motion, Logic, Process, Operation
Soft	PLC	Ladder diagram editing, 5000 steps, 10MS cycle
Applio	ation	Handling, welding, spraying, palletizing, cutting, etc
Teaching	pendant	8-inch TFT-LCD, keyboard + touch screen, mode selection switch, safety switch, emergency stop button
User m	emory	400M
Communica	ation Mode	TCP/IP、ModbusTcp、ModbusRtu、CAN
Controll	ed Axes	6+2 (The standard configuration is 6 axes, and the external axes need to be selected)
		Controller: 22DI, 22DO; Drive Units: 3DI, 3DO
		4-way 0~10V analog output, 12-bit accuracy(expandable COM)
Interfe	ronco	Double encoder signal interface (position tracking)
IIIterre	Helice	Robot terminal: maintenance switch, external emergency stop
		Ethernet、CAN、RS485,RS232
		2 USB interface
Protective	Function	Overcurrent, overvoltage, undervoltage, overheat, overload, overspeed, excessive position deviation, abnormal communication, etc
Safety	Mode	Associated emergency stop can rapidly stop the robot when abnormal signal occurs
	Installation Instruction	Indoor (avoid direct sunlight), no corrosive fog (avoid lampblack, flammable gas and dust)
	Altitude	Altitude: under 2000m
	Ambient Temperature	
Environmental Specification	Storage Temperature	-20°C~55°C(Maximum temperature: 80°C for 72 hours without condensation)
	Humidity	Under 20~80 %RH(No condensation)
	Vibration	Random Vibration: Frequency: 20-500Hz, X Direction2.04m/s2, Y Direction7.4m/s2, Z Direction10.4m/s2Sine Sweep: Frequency: 10-58.1Hz Acceleration: under10m/s2
Connecti	ng Cable	Under 20~93%RH(No condensation)
Dimensio	on (MM)	630×939×472
Weight	t (KG)	112KG





PRODUCT INTRODUCTION 13/14

CRP-G9-CD60-CRX9

INDUSTRIAL ROBOT ELECTRICAL CABINET



INDUSTRIAL ROBOT ELECTRICAL CABINET

- Compared with the previous generation electric cabinet (G4), the overall size is smaller and the internal structure is more compact; The front and rear compartments have independent door panels that can be opened for easy maintenance.
- With two cabins before and after, the front cabin IP54 sealed, waterproof and dustproof, protective devices; The rear cabin is ventilated for heat dissipation.
- The feet of the cabinet are detachable, so that the electric cabinet can be stacked on other electric cabinets, and the top can also be stacked with expansion cabinets, and the layout is more flexible.
- Equipped with three-phase transformer, 380V and 220V are isolated, and the power supply is more stable. Built-in three-phase filter to effectively isolate external and prevent internal interference output

Configure the safety emergency stop board independent of the control system, and adopt the imported forced disconnect relay to provide double-circuit emergency stop to ensure the reliability of emergency stop.

- Using high-performance platform, better processing performance, high-speed and stable motion control, while reserving external module expansion space, can quickly configure external shaft.
- \cdot Using the new CRX9 platform software, the function is more flexible and the interface is more open, which can meet the application needs of 3C, lithium battery, general industry and other industries.



CRP-G9-CD60-CRX9

INDUSTRIAL ROBOT ELECTRICAL CABINET

CABINET TECHNICAL INDEX

Model	CRP-G9-CD60-CRX9
Teaching pendant	8inchTFT-LCDtouchscreen, emergencystopbutton, modeselectionswitch, safetyswitch, shortcutkey board-leading and the contraction of the
Dimension, Weight	550x725x425mm,90KG
Protective construction	Control front bin IP54, heat dissipation rear bin IP20, front and rear bin isolation, cabinet door is not locked off the main power power and the control front bin IP54. The control front bin IP54 is not locked off the main power po
Main power source	Three-phase four-wire AC380V \pm 10%, 50/60HZ
Ground connection	Must have protective grounding (PE)
Cooling Mode	forced cooling
	storage temperature: -10-60°C
	operating temperature: 0-45°C
Environ montal anasisisation	Relative humidity: 95% (no condensation)
Environ mental specification	Altitude: ≤2000M
	Corrosion: no corrosive gas, liquid
	Use place: indoor, ventilated, non-airtight
cable jumper	Power cable standard 3 meters, interconnect standard 5 meters
	Digital I/O interface 24 NPN input /24 output, output voltage 24V, output current 8 relays 3A, 16 transistors 500mA
	4 channels 0-10V analog output, 12 bit accuracy
	2 encoder signal interface, 5V encoder power supply
Interface	2 channels of 100 Mbit/s network (teaching device occupies 1 channel), 2 channels of 100 Mbit/s network can be expanded according to customer needs
	Two RS485 channels, two CAN2.0 channels
	Cabinet door panel 1 USB2.0
	3 station box interfaces
Robot safety	Cabinet door emergency stop, external emergency stop, anti-collision, servo STO
Controlled Axes	6+2axes(standardconfiguration6axes,externalaxesneedtobeselected), Ether CATbusextension
system configuration	Main frequency: 1.6GHz, memory: DDR4L 1333MHz 2GByte, hard disk: 8G EMMC, UPS: 3S
EMC test standard	IEC 61000-6-2:2016
Communication protocol	ModusRTU、ModusTCP
Mode of operation	Teaching, reproduction, remote
Mode of operation	Point-to-point, linear interpolation, circular interpolation, gate motion
Instruction System	Movement, logic, craft, arithmetic
Coordinated system	Joint coordinates, Cartesian coordinates, user coordinates, tool coordinates, world coordinates
Software package	Welding/spot welding/handling/palletizing/etc. Optional
Other	$Built-in\ PLC, power\ off\ regeneration, encoder\ interface\ (support\ sync\ belt), vision\ software\ (optional)$

G11-CD40C-CRA9

INDUSTRIAL ROBOT ELECTRICAL CABINET



THE INTRODUCTION AND FEATURES OF ELECTRICAL CABINET

As a CRP robot 4-axis series control cabinet, G11 series electric cabinet adopts a new generation of integrated control system. To achieve high-speed and stable motion control, the friendliness, controllability and functional expansibility of the software have been greatly improved.It has the advantages of light structure, easy installation, easy maintenance, small footprint, rich functions and high reliability. It can be used in 3C, lithium, photovoltaic, general handling and other industries.

CABINET TECHNICAL INDEX

Model	CRP-G11-CD40C-CRA9
Teaching pendant	8-inch TFT-LCD, keyboard + touch screen, mode selection switch, safety switch, emergency stop button
Axis number	6轴
	Digital I/O interface,24 input/output(expandable COM)
	2-way 0~10V analog output, 12-bit accuracy(expandable COM)
Interface	Encoder signal interface (position tracking)
	Ethernet communication interface、 USB interface
	Communication interface: RS485*2、CAN*2,Expandable: Profinet、CC-link
Operation mode	Teach, Reproduction, Remote
operation mode	Point-to-point, straight line, circle
Coordinate system	Motion, Logic, Process, Operation
IP level	IP20
Input Power(including length)	AC220V \pm 10% 50/60Hz, PE ground cable, 3 meters
Dimension	370*561*168
Weight	30kg
Installation environment	Indoor (avoid direct sunlight), no corrosive gas, ambient temperature: 0-55°; Storage temperature (-20-65°), 0-95% (no condensation);
Safety	External emergency stop, anti-collision, safety bolt interface, etc.
Ground Resistance	<0.1Ω
Insulation Resistance	>1MΩ
Vibration Resistance	10 <f<58.1hz 1g<="" 58.1<f<150hz="" acceleration="" amlitude:0.15mm="" th=""></f<58.1hz>
Impact-Resistance Strength	Max strength:15g Duration:11ms
EMC Testing Standard	IEC 61000-6-2 AC power port 4KW Signal port 2KW
Abnormal detection function	Abnormalstop, abnormalservo, abnormalusercoordinates, abnormaltoolcoordinates, safetymaintenance, etc.
Others	Built-in PLC, power off regeneration, encoder interface (support synchronous belt), arc tracking and accessories (optional), visual software (optional), laser tracking software (optional), etc.
Reserved Interfaces	Arc Welding Interface, Vision Interface, Remote interface, Sation Interface
Software Package	Welding/Handing/Vision/Tracking/Palletizing/Bending/Stamping/Communication/Spraying

CRP-G12-CD40C-CRA9

INDUSTRIAL ROBOT ELECTRICAL CABINET



The Introduction and Features of Electrical Cabinet

As a CRP robot 4-axis series control cabinet, G12 series electric cabinet adopts a new generation of integrated control system.

To achieve high-speed and stable motion control, the friendliness, controllability and functional expansibility of the software have been greatly improved.

It has the advantages of light structure, easy installation, easy maintenance, small footprint, rich functions and high reliability.

It can be used in 3C, lithium, photovoltaic, general handling and other industries.

CABINET TECHNICAL INDEX

Model	CRP-G12-CD40C-CRA9
Teaching pendant	8-inch TFT-LCD, keyboard + touch screen, mode selection switch, safety switch, emergency stop button
Axis number	4
	Digital I/O interface,24 input/output(expandable COM)
	2-way 0~10V analog output, 12-bit accuracy(expandable COM)
Interface	Encoder signal interface (position tracking)
	Ethernet communication interface、 USB interface
	Communication interface: RS485*2、CAN*2,Expandable: PROFINET、CC-link
Onevetion made	Teach, Reproduction, Remote
Operation mode	Point-to-point, straight line, circle
Coordinate system	Motion, Logic, Process, Operation
IP level	IP20
Input Power(including length)	Three-phase AC220V \pm 10% 50/60Hz,PE ground cable,3 meters
Dimension	370*480*168
Weight	20kg
Installation environment	Indoor (avoid direct sunlight), no corrosive gas, ambient temperature: 0-55°; Storage temperature (-20-65°), 0-95% (no condensation);
Safety	External emergency stop, anti-collision, safety bolt interface, etc.
Ground Resistance	<0.1Ω
Insulation Resistance	>100MΩ
Vibration Resistance	10 <f<58.1hz amlitude:0.15mm<="" th=""></f<58.1hz>
Impact-Resistance Strength	Max strength:15g Duration:11ms
EMC Testing Standard	IEC 61000-6-2
Abnormal detection function	Abnormal stop, abnormal servo, abnormal user coordinates, abnormal tool coordinates, safety maintenance, etc.
Others	Built-in PLC, power off regeneration, encoder interface (support synchronous belt), arc tracking and accessories (optional), visual software (optional), laser tracking software (optional), etc.
Reserved Interfaces	Arc Welding Interface, Vision Interface, Remote interface, Sation Interface
Software Package	Welding/Handing/Vision/Tracking/Palletizing/Bending/Stamping /Communication/Spraying

CRP-G15-CDH80B-X8

INDUSTRIAL ROBOT ELECTRICAL CABINET



The Introduction and Features of Electrical Cabinet

- · With energy-saving mode, static state automatic switching, saving energy.
- ·The safety emergency stop board independent of the control system is configured, and the imported forced disconnect relay is adopted to provide double-circuit emergency stop to ensure the reliability of emergency stop.
- $\cdot \, \text{Use 3-phase AC 380V power supply directly, cancel the transformer, reduce the cost.} \\$
- · Built-in three-phase filter to effectively isolate external interference and prevent internal interference output.
- $\cdot \textbf{Cabinet door USB interface, do not open the door can also import and export programs.} \\$
- ·With the cabinet door detection function, do not close the door can not be powered on, to avoid the influence of dust into the control system.
- $\cdot \, \text{Built-in reactor} \, \text{to avoid power surge impact} \, \text{on the control system}.$
- \cdot Built-in UPS power supply to avoid the impact of emergency stop and power failure on the robot body reducer.
- · Large output power, can drive 50-220KG load.



INDUSTRIAL ROBOT ELECTRICAL CABINET

CABINET TECHNICAL INDEX

Model		CRP-G15-CDH80B-X8
Main power source	Phase/voltage	Main circuit power supply: three-phase 380V(-10%~+10%),50/60HZ
	r nase/voltage	Control loop power supply:single-phase AC220VAC(-10%~+10%),50/60HZ
Input Power		${\tt Differentrobots, differentpower, pleaseseetheelectricalcabinetname platefordetails}$
С	ooling Mode	Air Cooling
Insulation	and Withstand Voltage	Grounding AC2600VAC @ 50HZ, voltage with stand 1 Min (except control part of power supply)
Instit	utions algorithm	$Vertical\ multi-joint\ series, vertical\ multi-joint\ parallelogram, Vertical\ multi-joint\ L-shaped\ wrist\ robot, etc.$
S	ystem Mode	Teach,Reproduction,Remote
Sto	pping Resistor	Internal
Reger	nerative Resistor	External
Inst	ruction System	Motion, Logic, Process, Operation
	Soft PLC	Ladder diagram editing, 5000steps, 10MS cycle
	Application	Handing, welding, spraying, palletizing, cutting, etc
Teaching pendant		$8\hbox{-}inchTFT-LCD, keyboard+touchscreen, modeselectionswitch, safetyswitch, emergencystopbutton$
User memory		400M用户存储空间
Communication Mode		Tcp/IP,ModbusTcp、ModbusRtu、CAN
Controlled Axes		6+2(The standard configuration is 6 axes,And the external axes need to be selected)
		Controller: 23DI,23DO;Drive Units:3DI,3DO
		4-way 0~10V analog output, 12-bit accuracy(expandable COM)
	Interface	Double encoder signal interface(position tracking)
	interiace	Robot terminal: maintenance switch, external emergency stop
		Ethernet、CAN、RS485、RS232
		2 USB interface
Prot	ective Function	Overcurrent, overvoltage, undervoltage, overheat, overload, overspeed, Excessive position deviation, abnormal communication, etc
ę	Safety Mode	Associated emergency stop can rapidly stop the robot when abnormal signal occurs
	Installation Instruction	Indoor(avoiddirectsunlight), nocorrosivegas, (avoidlampblack, flammablegasanddust)
	Altitude	Altitude:undere 2000
	Ambient Temperature	$-20^{\circ}\text{C} \sim 55^{\circ}\text{C} \hspace{0.2cm} \text{(If the ambient temperature exceeds 45}^{\circ}\text{C}, \hspace{0.2cm} please \hspace{0.2cm} keep \hspace{0.2cm} the \hspace{0.2cm} surrounding \hspace{0.2cm} air \hspace{0.2cm} to \hspace{0.2cm} circulate)$
Environ mental	Storage Temperature	-20°C~55°C(Maximum temperature:80°C for 72 hours without condensation)
specification	Humidity	Under 20-80%RH(No condensation)
	Vibration	Rondom Vibration Frequency:20-500HZ,X Direction 2.04m/s2,Y Direction 7.4m/s2,Z Direction 10.4m/s2 Sine Sweep frequency:10-58.1HZ,Acceleration: under 10m/s2
Connecting Cable		Under 20-93%RH (No condensation)
Dimension		
	Dimension	630×939×472mm



PRODUCT INTRODUCTION **CROSOTP** | 19/20

CRP-RH14-10-W

INDUSTRIAL ROBOT **WELDING APPLICATION**







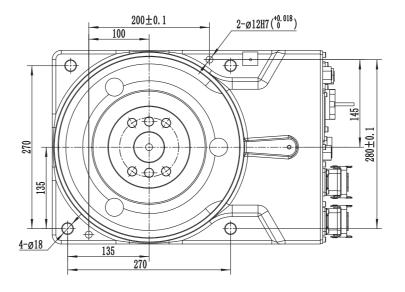
FUNCTIONAL FEATURES

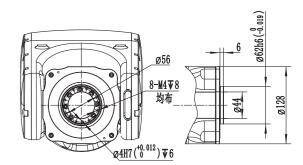
- $\cdot \, \text{The arm span is 1.4 meters. The design is highly compact and can be flexibly installed on} \\$
- · With large working space, fast running speed and high repeated positioning accuracy, it is suitable for wide range of welding applications.
- The safety emergency stop board independent of the control system is equipped with, and the safety relay circuit is adopted to provide double-circuit emergency stop to ensure the reliability of emergency stop.
- · The robot body adopts highly flexible special cable.
- Built-in three-phase transformer makes 380V and 220V isolated to help the power supply more stable. Built-in three-phase filter can effectively improve the performance of EMC and EMI.
- $\cdot \, \text{The robot body is with dual-circuit gas pipe to meet the welding demand}.$
- ·The inner diameter of 6-axis middle hole is 44mm, it can meet the installation requirements of water-cooling torch and bellows torch.
- $\cdot \, \text{Highly flexible welding cable is built-in}.$

ROBOT BODY TECHNICAL PARAMETERS

Мо	del	CRP-RH14-10-W
Arm	form	Vertical multiple joints
Degree of	f freedom	6 axis
Maximun	n payload	10kg
Repeated p	oositioning Iracy	±0.08mm
	ching distance	1454mm
Robot bo	dy weight	170kg
Installat	ion mode	Ground, upside down mounting, wall mounting
	axisl	Ground/upside down mounting -167°-167°, wall mounting -30°-30°
	axis 2	-155°~90°
Maximum	axis 3	-175°~240°
travel	axis 4	-190°~190°
	axis 5	-105°~130°
	axis 6	-210°~210°
	axis1	169°/S
	axis 2	169°/S
Maximum	axis 3	169°/S
speed	axis 4	301°/S
	axis 5	220°/S
	axis 6	743°/S
	axis 4	20N.m
Allowable torque	axis 5	20N.m
	axis 6	11N.m
Allowable	axis 4	0.5kg.m ²
moment	axis 5	0.5kg.m ²
ofinertia	axis 6	0.16kg.m²
	ambient temperature	0~45°C
	relative humidity	20~80%(No condensation)
Installation environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: Flammable or corrosive liquids or gases, electrical sources of interference
IP level		Body IP54, wrist IP67
Advantag	e features	Compact structure, high speed, high precision, high expansibility and easy operation
	cation	Welding
Electric Cabinet Configuration		G4

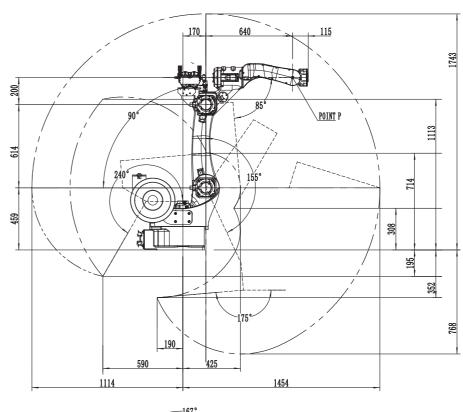
INSTALLATION INTERFACE DIAGRAM

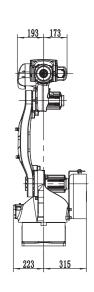


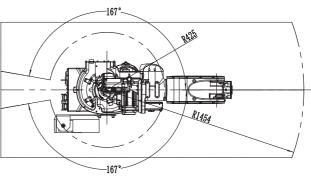


Installation Dimension of Base

Flange Dimensions







PRODUCT INTRODUCTION **CROSOTP** | 21/22

CRP-RH18-20-W

INDUSTRIAL ROBOT **WELDING APPLICATION**





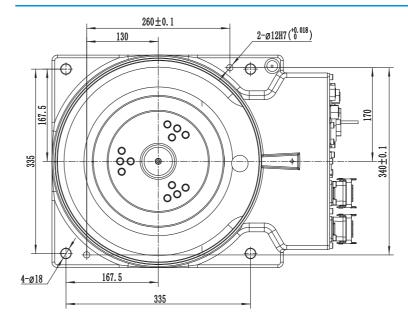


FUNCTIONAL FEATURES

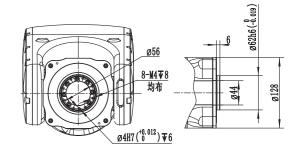
- \cdot The arm span is nearly 1.8 meters. The design is highly compact and can be flexibly installed on the ground or upside down.
- · With large working space, fast running speed and high repeated positioning accuracy, it is suitable for wide range of welding applications.
- The safety emergency stop board independent of the control system is equipped with, and the safety relay circuit is adopted to provide double-circuit emergency stop to ensure the reliability of emergency stop.
- · The robot body adopts highly flexible special cable.
- Built-in three-phase transformer makes 380V and 220V isolated to help the power supply more stable. Built-in three-phase filter can effectively improve the performance of EMC and EMI.
- ·The robot body is with dual-circuit gas pipe to meet the welding demand.
 ·The inner diameter of 6-axis middle hole is 44mm, it can meet the installation requirements of water-cooling torch and bellows torch.
- $\cdot \, \text{Highly flexible welding cable is built-in}.$

ROBOT BODY TECHNICAL PARAMETERS

Model		CRP-RH18-20-W
Arm form		Vertical multiple joints
Degree of freedom		6 axis
Maximur	n payload	20kg
Repeated accu	positioning iracy	±0.08mm
Maximum rea	ching distance	1730mm
Robot bo	dy weight	285kg
Installat	ion mode	Ground, upside down mounting, wall mounting
	axis1	Ground/upside down mounting -165°~165°, wall mounting -30°~30°
	axis 2	-155°~105°
Maximum	axis 3	-170°~240°
travel	axis 4	-190°~190°
	axis 5	-90°~110°
	axis 6	-210°~210°
	axis1	160°/S
	axis 2	160°/S
Maximum	axis 3	169°/S
speed	axis 4	301°/S
	axis 5	342°/S
	axis 6	708°/S
	axis 4	55N.m
Allowable torque	axis 5	55N.m
	axis 6	24N.m
Allowable	axis 4	2.1kg.m²
moment	axis 5	2.1kg.m²
ofinertia	axis 6	0.9kg.m²
	ambient temperature	0~45°C
	relative humidity	20~80% (No condensation)
Installation environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: Flammable or corrosive liquids or gases, electrical sources of interference
IP level		Body IP54 , wrist IP67
Advantage features		Compact structure, high speed, high precision, high expansibility and easy operation
Application		Welding
Electric Cabinet Configuration		G4

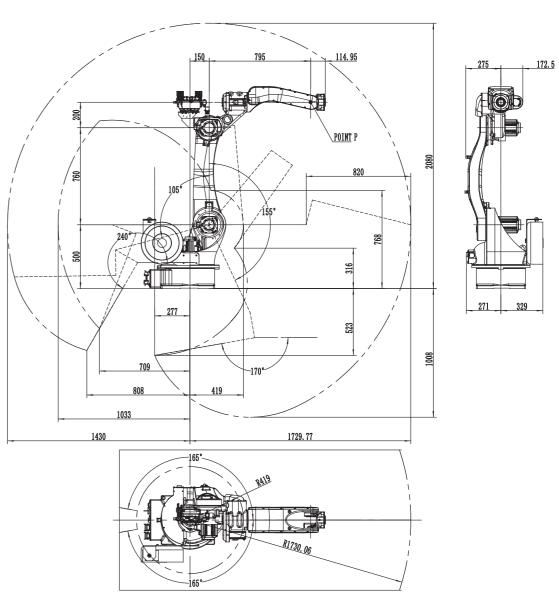


INSTALLATION INTERFACE DIAGRAM



Installation Dimension of Base

Flange Dimensions



PRODUCT INTRODUCTION **CROBOTP** | 23/24

CRP-RH20-06-W

INDUSTRIAL ROBOT **WELDING APPLICATION**



FUNCTIONAL FEATURES

- $\cdot \text{The arm span is nearly 2.0 meters. The design is highly compact and can be flexibly installed on the ground or upside down.}\\$
- With large working space, fast running speed and high repeated positioning accuracy, it is suitable for wide range of welding applications.

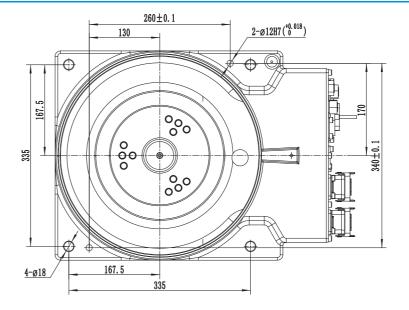
 The safety emergency stop board independent of the control system is equipped with, and the safety relay circuit is adopted to provide double-circuit emergency stop to ensure the reliability of emergency stop.
- The robot body adopts highly flexible special cable.
- Built-in three-phase transformer makes 380V and 220V isolated to help the power supply more stable. Built-in three-phase filter can effectively improve the performance of EMC and EMI.
- · The robot body is with dual-circuit gas pipe to meet the welding demand.
- The inner diameter of 6-axis middle hole is 44mm, it can meet the installation requirements of water-cooling torch and bellows torch.
- · Highly flexible welding cable is built-in.

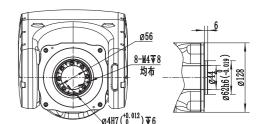
ROBOT BODY TECHNICAL PARAMETERS

Мо	del	CRP-RH20-06-W
Arm form		Vertical multiple joints
Degree o	ffreedom	6 axis
Maximur	n payload	6kg
Repeated	oositioning Iracy	±0.08mm
	ching distance	2012mm
Robot bo	dy weight	291kg
Installat	ion mode	Ground, upside down mounting, wall mounting
	axis1	Ground/upside down mounting -165°~165°, wall mounting -30°~30°
	axis 2	-155°~100°
Maximum	axis 3	-165°~245°
travel	axis 4	-190°~190°
	axis 5	-105°~110°
	axis 6	-210°~210°
	axisl	160°/S
	axis 2	160°/S
Maximum	axis 3	169°/S
speed	axis 4	301°/S
	axis 5	338°/S
	axis 6	535°/S
	axis 4	16N.m
Allowable torque	axis 5	16N.m
	axis 6	13N.m
Allowable	axis 4	0.55kg.m²
moment	axis 5	0.55kg.m²
ofinertia	axis 6	0.2kg.m²
	ambient temperature	0~45°C
	relative humidity	20~80%(No condensation)
Installation environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: Flammable or corrosive liquids or gases, electrical sources of interference
IP level		Body IP54 , wrist IP67
Advantag	e features	Compact structure, high speed, high precision, high expansibility and easy operation
Application		Welding
Electric Cabinet Configuration		G4



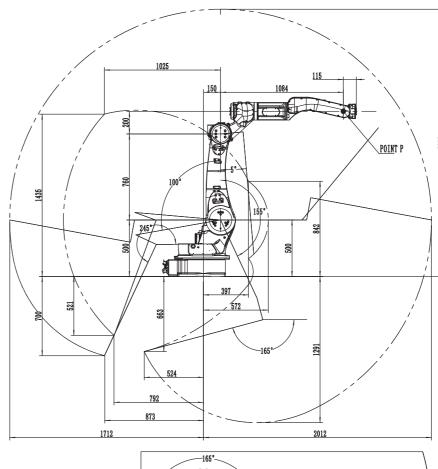
INSTALLATION INTERFACE DIAGRAM



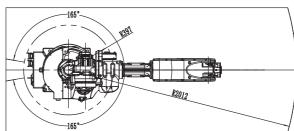


Installation Dimension of Base

Flange Dimensions







Nynhan

INTEGRATED HIGH PERFORMANCE WELDING ROBOT SERIES







High speed and performance

Rapid programming





Ultralow splash

Integration

SYSTEM CONFIGURATION

Name: Arc welding robot Model :CRP-RH14/18/21-06-W

Includes:

Body:CRP-RH14/18/21-06-W

Electrical cabinet:G9

Welding power supply: CRP-DS350-L

Welding torch: Fully enclosed 350A air cooled, with anti-collision
Teaching device: E type vertical teaching device, line length 6 meters

Operating box :2 (line length 5 meters)

Electrical cabinet and body interconnection line 5 meters

Wire tray and support, wire feeder and support, wire tube, etc

PRODUCT CHARACTERISTICS

CRP-RH14-06-W CRP-RH18-06-W CRP-RH21-06-W

INDUSTRIAL ROBOT WELDING USE

- · High speed, 20% faster than the previous generation;
- · Lighter weight, better accessibility;
- · High protection :1,2 axes are equipped with dustproof cover to fully surround the welding gun;



E TYPE VERTICAL DEMONSTRATOR

- · Programming is fast, 30% faster than the previous generation;
- · Lighter, 325g lighter than the previous generation;
- · Independent system, cable up to 25 meters;



G9 INDUSTRIAL ROBOT CONTROL CABINET

- · Smaller, 20% smaller than the previous generation;
- · Standard UPS, support power failure regeneration;
- New system platform, support servo collision avoidance and gravity compensation;



DS350-L WELDING MACHINE

- · Ultra-low splash, MAG/CO2 can be achieved, beyond the low splash range, the splash amount is lower than the previous year;
- · Constant penetration function, more stable arc;
- · The success rate of arc-starting is higher with pull-back type
- · Fish scale welding, welding thinner plates and appearance parts:
- · Teaching device set all parameters, convenient and fast;



SCOPE OF APPLICATION

- $\cdot \ 0.6\text{-}6mm \ carbon \ steel \ (fillet \ weld/lap\ /T \ type \ 0.6mm \ and \ above, butt \ 0.7mm \ and \ above)$
- \cdot 1.0-6mm stainless steel (fillet weld/lap /T type 1.2mm and above, butt 1.5mm and above)
- $\cdot \ 0.8\text{-}6mm\ galvanized\ parts\ (fillet\ weld/lap/T-type\ 0.8mm\ and\ above,\ butt\ 1.0mm\ and\ above)$



PRODUCT INTRODUCTION **CROBOTP** | 27/28

CRP-RH14-06-W

INDUSTRIAL ROBOT WELDING APPLICATION



FUNCTIONAL FEATURES

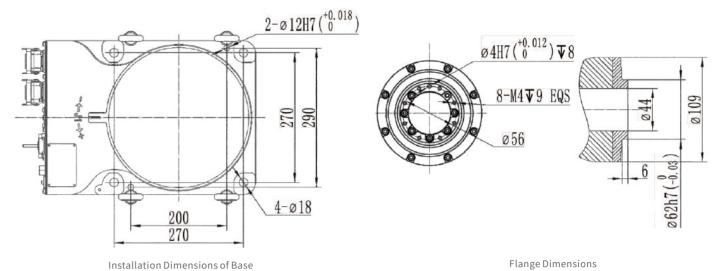
- \cdot Use high-speed motor, and do software optimization, the overall beat is 20% faster than the previous generation;
- · Lighter weight, smaller forearm size, better accessibility;
- High protection :1,2 shafts are equipped with dustproof cover, and fully surrounded welding gun is used at the same time;
- · J4,J6 axis hollow structure, can use hollow welding gun;
- · Built-in user line, gas pipe, welding cable, smooth body, clean appearance;

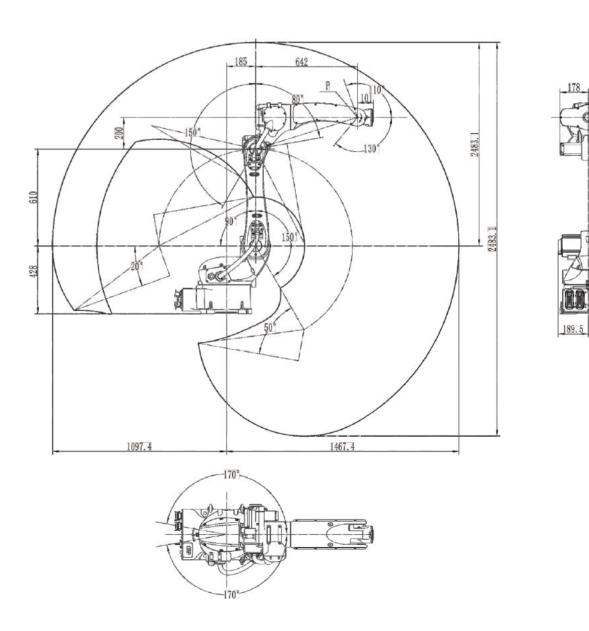
ROBOT BODY TECHNICAL PARAMETERS

Model		CRP-RH14-06-W
Arm form		Vertical multiple joints
Degree of freedom		6 axis
Maximur	n payload	6kg
	Axis 1	±168°
	Axis 2	-50~+170°
Maximum	Axis 3	-78~+150°
travel	Axis 4	±190°
	Axis 5	-110~+130°
	Axis 6	±190°
	Axis 1	230°/S
	Axis 2	230°/S
Maximum	Axis 3	230°/S
speed	Axis 4	430°/S
	Axis 5	430°/S
	Axis 6	630°/S
	Axis 4	10N.m
Allowable torque	Axis 5	10N.m
	Axis 6	3N.m
Allowable	Axis 4	0.25kg.m ²
moment	Axis 5	0.25kg.m ²
ofinertia	Axis 6	0.05kg.m ²
Repeated posit	ioning accuracy	±0.08mm
Maximum rea	ching distance	1468mm
Robot bo	dy weight	155kg
Installat	ion mode	Ground、TOP mount
	ambient temperature	0~45°C
Installation environment	relative humidity	20~80% (No condensation)
	vibration	Under 0.5 G
	Others	Robot installation must be away from: flammable or corrosive liquids or gases, electrical sources of interference
Electric Cabine	et Configuration	G9
IP l	evel	Ip56
Advantag	ge features	Compact structure, high speed, high precision, high expansibility and easy operation
Appli	cation	Welding



INSTALLATION INTERFACE DIAGRAM





PRODUCT INTRODUCTION

CRP-RH18-06-W

INDUSTRIAL ROBOT WELDING APPLICATION



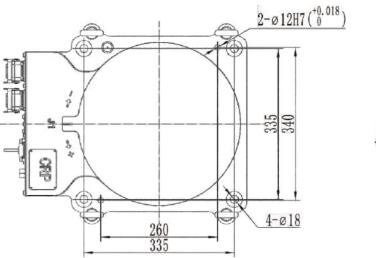
FUNCTIONAL FEATURES

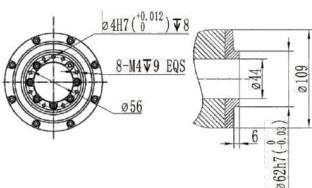
- · Use high-speed motor, and do software optimization, the overall beat is 20% faster than the previous generation;
- · Lighter weight, smaller forearm size, better accessibility;
- High protection :1,2 shafts are equipped with dustproof cover, and fully surrounded welding gun is used at the same time;
- · J4,J6 axis hollow structure, can use hollow welding gun;
- · Built-in user line, gas pipe, welding cable, smooth body, clean appearance;

ROBOT BODY TECHNICAL PARAMETERS

Model		CRP-RH18-06-W
Arm form		Vertical multiple joints
Degree of freedom		6 axis
Maximur	n payload	6kg
	Axis 1	±168°
	Axis 2	-50~+170°
Maximum	Axis 3	-78~+150°
travel	Axis 4	±190°
	Axis 5	-110~+130°
	Axis 6	±190°
	Axis 1	180°/S
	Axis 2	180°/S
Maximum	Axis 3	205°/S
speed	Axis 4	430°/S
	Axis 5	430°/S
	Axis 6	630°/S
A.I l. l .	Axis 4	10N.m
Allowable torque	Axis 5	10N.m
, ,	Axis 6	3N.m
Allowable	Axis 4	0.25kg.m ²
moment	Axis 5	0.25kg.m ²
ofinertia	Axis 6	0.05kg.m ²
Repeated posit	ioning accuracy	±0.08mm
Maximum rea	ching distance	1850mm
Robot bo	dy weight	235KG
Installat	ion mode	Ground、TOP mount
	ambient temperature	0~45°C
Installation	relative humidity	20~80% (No condensation)
environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: flammable or corrosive liquids or gases, electrical sources of interference
Electric Cabine	et Configuration	G9
IP level		lp56
Advantag	ge features	Compact structure, high speed, high precision, high expansibility and easy operation
Application		Welding

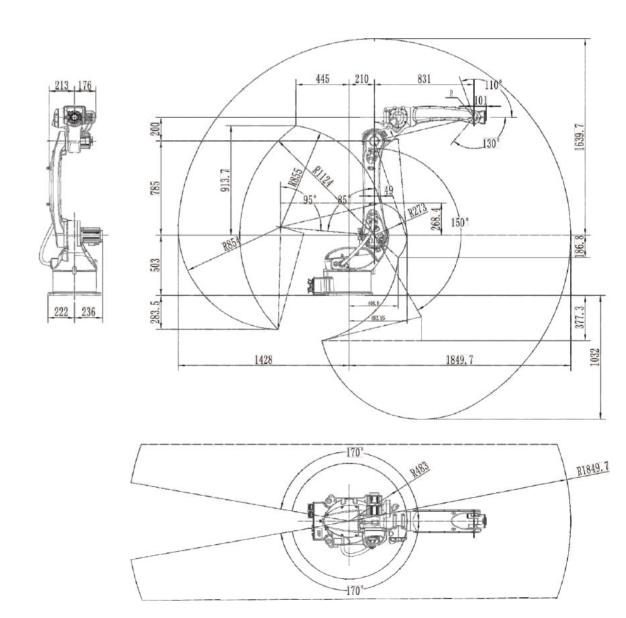






Installation Dimensions of Base

Flange Dimensions





CRP-RH21-06-W

INDUSTRIAL ROBOT WELDING APPLICATION



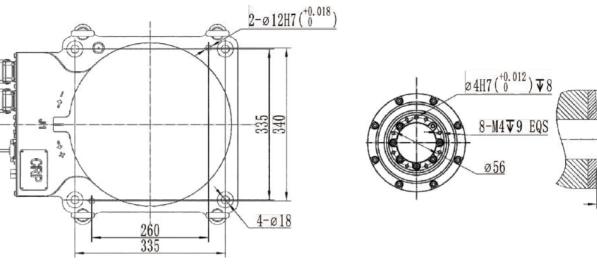
FUNCTIONAL FEATURES

- \cdot Use high-speed motor, and do software optimization, the overall beat is 20% faster than the previous generation;
- · Lighter weight, smaller forearm size, better accessibility;
- High protection :1,2 shafts are equipped with dustproof cover, and fully surrounded welding gun is used at the same time;
- J4,J6 axis hollow structure, can use hollow welding gun;
- Built-in user line, gas pipe, welding cable, smooth body, clean appearance;

ROBOT BODY TECHNICAL PARAMETERS

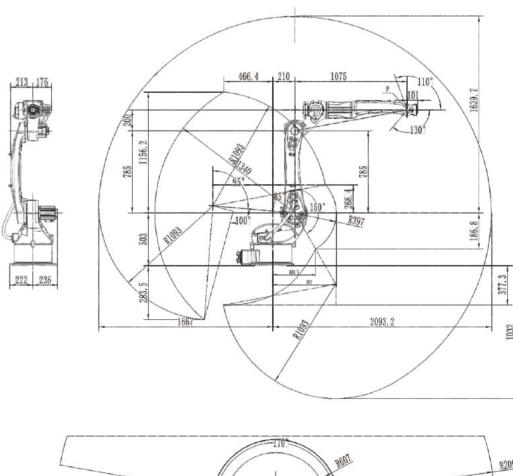
Model		CRP-RH21-06-W
Arm form		Vertical multiple joints
Degree o	ffreedom	6 axis
Maximur	n payload	6kg
	Axis 1	±168°
	Axis 2	-50~+170°
Maximum	Axis 3	-78~+150°
travel	Axis 4	±190°
	Axis 5	-110~+130°
	Axis 6	±190°
	Axis 1	180°/S
	Axis 2	180°/S
Maximum	Axis 3	205°/S
speed	Axis 4	430°/S
	Axis 5	430°/S
	Axis 6	630°/S
Allannahla	Axis 4	10N.m
Allowable torque	Axis 5	10N.m
	Axis 6	3N.m
Allowable	Axis 4	0.25kg.m ²
moment	Axis 5	0.25kg.m ²
ofinertia	Axis 6	0.05kg.m ²
Repeated posit	cioning accuracy	±0.08mm
Maximum rea	ching distance	1850mm
Robot bo	dy weight	260KG
Installat	ion mode	Ground、TOP mount
	ambient temperature	0~45°C
Installation	relative humidity	20~80%(No condensation)
environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: flammable or corrosive liquids or gases, electrical sources of interference
Electric Cabinet Configuration		G9
IP level		Ip56
Advantage features		Compact structure, high speed, high precision, high expansibility and easy operation
Application		Welding

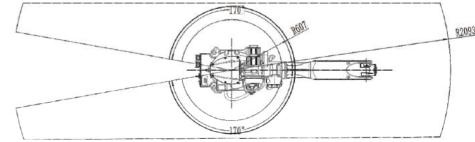




Installation Dimensions of Base

Flange Dimensions







PRODUCT INTRODUCTION 33/34

CRP-RH14-10

INDUSTRIAL ROBOT HANDLING APPLICATION



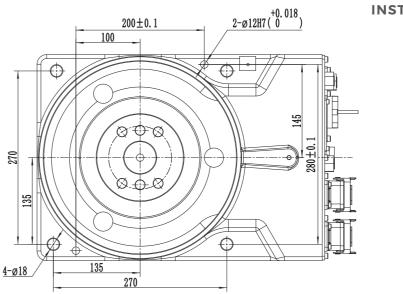


FUNCTIONAL FEATURES

- · The safety emergency stop board independent of the control system is equipped with, and imported forced disconnection relay is adopted to provide double-circuit emergency stop to ensure the reliability of emergency stop.
- · Built-in three-phase transformer makes 380V and 220V isolated to help the power supply more stable. Built-in three-phase filter can effectively isolate external interference and prevent internal interference output.
- · The robot body adopts highly flexible special cable.
- · The robot body is with dual-circuit gas pipe to meet the handling demand.
- \cdot For handling applications, the robot body structure has been optimized and the rigidity is stronger.

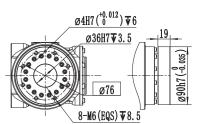
ROBOT BODY TECHNICAL PARAMETERS

Model		CRP-RH14-10
Arm form		Vertical multiple joints
Degree of freedom		6 axis
Maximur	n payload	10kg
Repeated accu	positioning Iracy	±0.08mm
	ching distance	1454mm
Robot bo	dy weight	170kg
Installat	ion mode	Ground, upside down mounting, wall mounting
	axis1	Ground/upside down mounting -167°~167°, wall mounting -30°~30°
	axis 2	-45°~175°
Maximum	axis 3	-80°~155°
travel	axis 4	-190°~190°
	axis 5	-125°~125°
	axis 6	-360°~360°
	axisl	169°/S
	axis 2	169°/S
Maximum	axis 3	169°/S
speed	axis 4	301°/S
	axis 5	222°/S
	axis 6	516°/S
	axis 4	20N.m
Allowable torque	axis 5	20N.m
	axis 6	20N.m
Allowable	axis 4	0.63kg.m²
moment	axis 5	0.63kg.m²
ofinertia	axis 6	0.33kg.m²
	ambient temperature	0~45°C
	relative humidity	20~80% (No condensation)
Installation environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: Flammable or corrosive liquids or gases, electrical sources of interference
IP level		Body IP54 , wrist IP67
Advantag	e features	Compact structure, high speed, high precision, high expansibility and easy operation
Application		cutting, assembly, handling, marking, grinding
Electric Cabinet Configuration		G4/G5+External Transformer

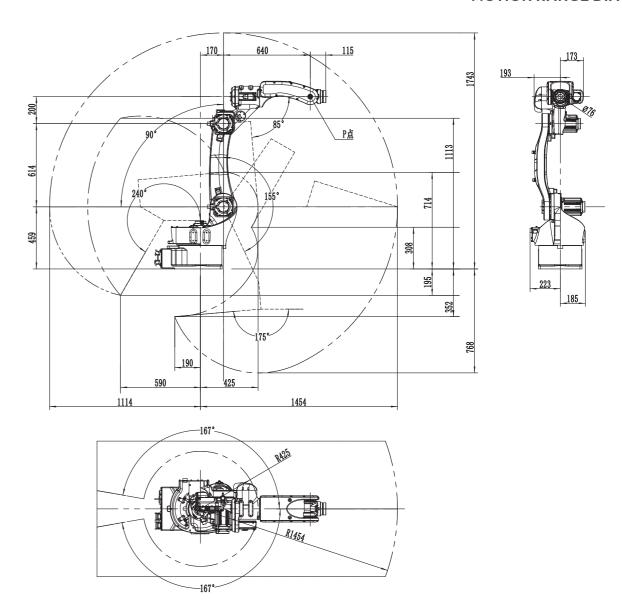


Installation Dimension of Base

INSTALLATION INTERFACE DIAGRAM



Flange Dimensions



PRODUCT INTRODUCTION 35/36

CRP-RH18-20 (Harmonic)

INDUSTRIAL ROBOT HANDLING APPLICATION



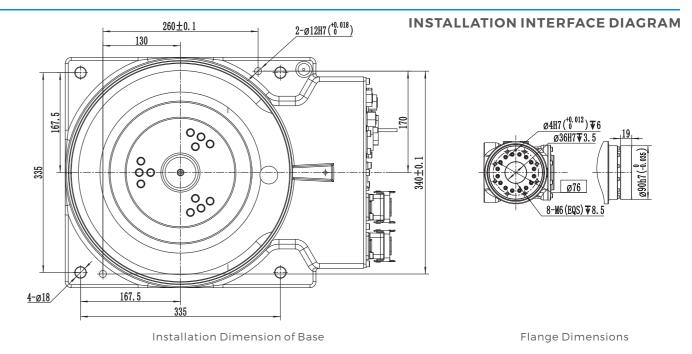
FUNCTIONAL FEATURES

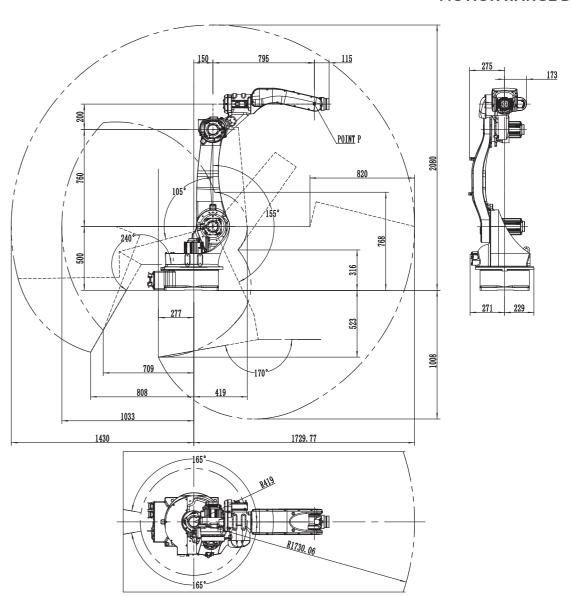
- $\cdot With \,compact \,design \,20kg \,payload \,and \,about \,1.8 \,meters \,arm \,span, it \,can \,be \,installed \,on \,the \,ground \,or \,upside \,down \,flexibly.$
- · With large working space and fast running speed, it is suitable for welding, spraying, loading and unloading, handling, sorting, assembling and other applications.
- The safety emergency stop board is independent of the controller, and the safety relay circuit is adopted to provide double circuit emergency stop to ensure the reliability of emergency stop.
- · The robot body cables are made of special cables for highly flexible robots.
- · Built-in three-phase transformer, 380V and 200V isolation, more stablepower supply.
- $\cdot \ Power \ supply \ requirements \ can be \ customized for \ different \ countries. \ Builtin \ three-phase \ filter \ can \ effectively \ improve \ the \ performance \ of \ EMC \ and \ EMI.$
- · The robot body is with dual-circuit gas pipe and meets welding and handling requirements.

ROBOT BODY TECHNICAL PARAMETERS

Model		CRP-RH18-20
Arm form		Vertical multiple joints
Degree of freedom		6 axis
Maximur	n payload	20kg
Repeated	positioning Iracy	±0.08mm
	ching distance	1730mm
Robot bo	dy weight	285kg
Installat	ion mode	Ground, upside down mounting, wall mounting
	axis 1	Ground/upside down mounting -167°~167°, wall mounting -30°~30°
	axis 2	-45°~175°
Maximum	axis 3	-80°~155°
travel	axis 4	-190°~190°
	axis 5	-125°~125°
	axis 6	-360°~360°
	axis 1	160°/S
	axis 2	160°/S
Maximum	axis 3	169°/S
speed	axis 4	301°/S
	axis 5	342°/S
	axis 6	520°/S
	axis 4	55N.m
Allowable torque	axis 5	55N.m
	axis 6	30N.m
Allowable	axis 4	2.2kg.m²
moment	axis 5	2.2kg.m²
ofinertia	axis 6	1.2kg.m²
	ambient temperature	0~45°C
	relative humidity	20~80%(No condensation)
Installation environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: Flammable or corrosive liquids or gases, electrical sources of interference
IP level		Body IP54 , wrist IP67
Advantage features		Compact structure, high speed, high precision, high expansibility and easy operation
Application		cutting, assembly, handling, marking, grinding
Electric Cabinet Configuration		G4/G5+External Transformer







PRODUCT INTRODUCTION **CROSOTP** | 37/38

CRP-RA15-12

INDUSTRIAL ROBOT **HANDLING APPLICATION**



FUNCTIONAL FEATURES

 $\cdot \text{The design of the robot is highly compact, which is more lightweight, especially the wrist is slender, so it can be applied in more scenarios.}\\$

Adopt high speed motor, the robot has high rigidity and faster beat.
Adopt leak-proof structure, the protection class of robot is up to IP 67 to adapt harsher working

The robot in the axes of J2 J3 J4 is reserved installation holes to install fixed solenoid valve and other accessories. There are IO port and dual-circuit gas pipe at 33 axis to meet the handling application. Driving adopts new advanced PID control technology to achieve faster response; With the functions of observer dynamic compensation and weak magnetism, the electric machine can be better controllable and more stable with higher speed.

The new control algorithm combines Kinematics with Dynamics. The new design integrates driven algorithm and control algorithm to realize automatic programming and guarantee the service life of mechanical under the maximum working capacity based on the characteristics of mechanical components load and condition of loading. Meanwhile, the robot can realize high speed response, faster running speed and work beats with longer life span.

With collision detection function, it can better protect the robot body and peripheral equipment; With the function of gravity compensation, the robot has higher precision, so it can be applied in more scenarios.

· Equipped with safety emergency stop board which is independent of the control system, and the safety relay circuit is adopted to provide double-circuit emergency stop to ensure the reliability of emergency

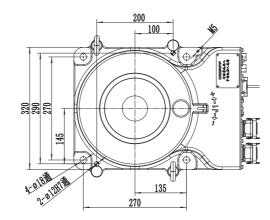
Built-in three-phase transformer makes 380V and 220V isolated to help the power supply more stable. Built-in three-phase filter can effectively improve the performance of internal and external distractions.

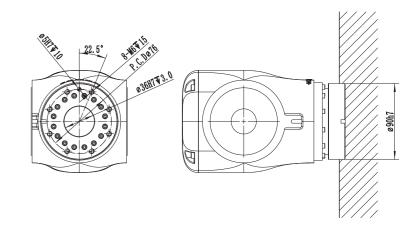
ROBOT BODY TECHNICAL PARAMETERS

Mo	del	CRP-RA15-12
Arm form		Vertical multiple joints
Degree of freedom		6 axis
Maximur	n payload	12kg
Repeated	oositioning Iracy	±0.05mm
	ching distance	1510mm
Robot bo	dy weight	160kg
Installat	ion mode	Ground, upside down mounting, wall mounting
	axis1	Ground/upside down mounting -170°-170°, wall mounting -30°-30°
	axis 2	-60°-175°
Maximum	axis 3	-90°~150°
travel	axis 4	-190°~190°
	axis 5	-135°~135°
	axis 6	-360°~360°
	axis1	235°/S
	axis 2	208°/S
Maximum	axis 3	235°/S
speed	axis 4	376°/S
	axis 5	440°/S
	axis 6	698°/S
	axis 4	23N.m
Allowable torque	axis 5	23N.m
10.900	axis 6	9.3N.m
Allowable	axis 4	0.63kg.m²
moment	axis 5	0.63kg.m²
ofinertia	axis 6	0.17kg.m²
	ambient temperature	0~45°C
	relative humidity	38~85%(No condensation)
Installation environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: Flammable or corrosive liquids or gases, electrical sources of interference
IP level		Wrist Ip67 ,others IP54
Advantage features		Compact structure, fast running speed, high repeated positioning accuracy, strong versatility and easy to operate
Application		Loading and unloading, palletizing, welding, dispensing, spraying
Electric Cabinet Configuration		G4/G5+External Transformer



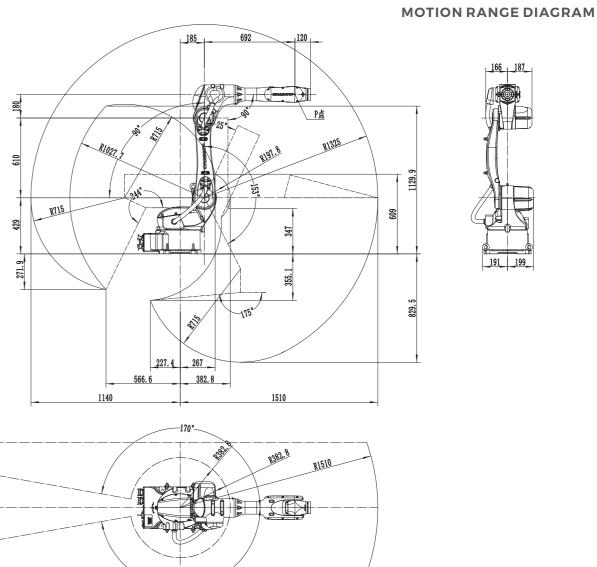
INSTALLATION INTERFACE DIAGRAM





Installation Dimension of Base

Flange Dimensions



PRODUCT INTRODUCTION **CROSOTP** | 39/40

CRP-RA18-25

INDUSTRIAL ROBOT **HANDLING APPLICATION**



FUNCTIONAL FEATURES

 $\cdot \, \text{The design of the robot is highly compact, which is more lightweight, especially the wrist is slender, so it can be applied in more scenarios.}$

· Adopt high speed motor, the robot has high rigidity and faster beat.

· Adopt leak-proof structure, the protection class of robot is up to IP 67 to adapt harsher working

The robot in the axes of J2 J3 J4 is reserved installation holes to install fixed solenoid valve and other accessories. There are IO port and dual-circuit gas pipe at J3 axis to meet the handling application. Driving adopts new advanced PID control technology to achieve faster response: With the functions of observer dynamic compensation and weak magnetism, the electric machine can be better controllable

observer dynamic compensation and weak magnetism, the electric machine can be better controllable and more stable with higher speed.

The new control algorithm combines Kinematics with Dynamics. The new design integrates driven algorithm and control algorithm to realize automatic programming and guarantee the service life of mechanical under the maximum working capacity based on the characteristics of mechanical components load and condition of loading. Meanwhile, the robot can realize high speed response, faster running speed and work beats with longer life span.

With collision detection function, it can better protect the robot body and peripheral equipment; With the function of gravity compensation, the robot has higher precision, so it can be applied in more scenarios.

· Equipped with safety emergency stop board which is independent of the control system, and the safety relay circuit is adopted to provide double-circuit emergency stop to ensure the reliability of emergency

Built-in three-phase transformer makes 380V and 220V isolated to help the power supply more stable. Built-in three-phase filter can effectively improve the performance of internal and external distractions.

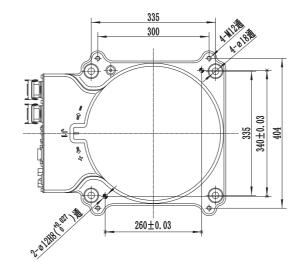
ROBOT BODY TECHNICAL PARAMETERS

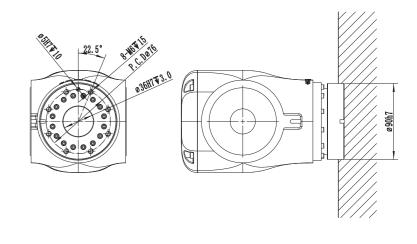
Model		CRP-RA18-25
Arm form Degree of freedom		Vertical multiple joints
-		6 axis
	n payload	25kg
	positioning iracy	±0.05mm
	ching distance	1835.6mm
	dy weight	250kg
Installat	ion mode	Ground, upside down mounting, wall mounting
	axis 1	Ground/upside down mounting -170°-170°, wall mounting -30°-30°
	axis 2	-60°~175°
Maximum	axis 3	-85°~145°
travel	axis 4	-190°~190°
	axis 5	-130°~130°
	axis 6	-360°~360°
	axis 1	170°/S
	axis 2	170°/S
Maximum	axis 3	200°/S
speed	axis 4	363°/S
	axis 5	350°/S
	axis 6	540°/S
	axis 4	52N.m
Allowable torque	axis 5	52N.m
torque	axis 6	30N.m
Allowable	axis 4	1.3kg.m²
moment	axis 5	1.3kg.m²
ofinertia	axis 6	0.56kg.m²
	ambient temperature	0~45°C
	relative humidity	20~80%(No condensation)
Installation environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: Flammable or corrosive liquids or gases, electrical sources of interference
IP level		Wrist Ip67 ,others IP54
Advantage features		Compact structure, high speed, high precision, high expansibility and easy operation
Application		Cutting, assembly, handling, marking, polishing
Electric Cabinet Configuration		G4/G5+External Transformer





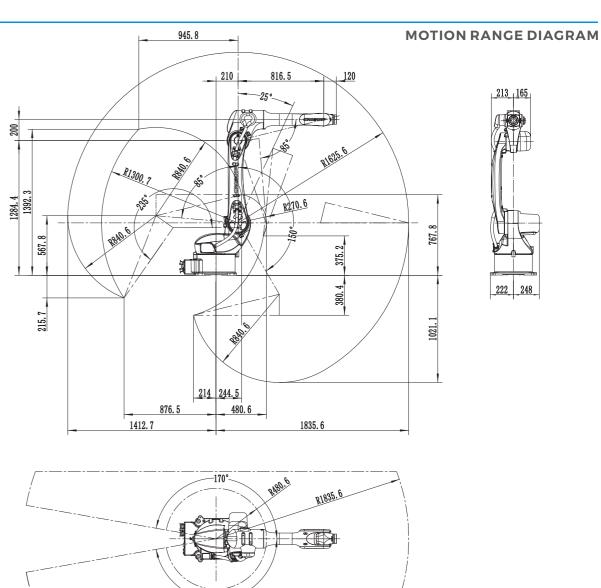
INSTALLATION INTERFACE DIAGRAM





Installation Dimension of Base

Flange Dimensions



PRODUCT INTRODUCTION 41/42

CRP-RA20-12

INDUSTRIAL ROBOT HANDLING APPLICATION



FUNCTIONAL FEATURES

 $\cdot \, \text{The design of the robot is highly compact, which is more lightweight, especially the wrist is slender, so it can be applied in more scenarios.}$

Adopt high speed motor, the robot has high rigidity and faster beat.

 $\cdot Adopt \ leak-proof \ structure, the \ protection \ class \ of \ robot \ is \ up \ to \ IP \ 67 \ to \ adapt \ harsher \ working \ environment.$

The robot in the axes of J2 J3 J4 is reserved installation holes to install fixed solenoid valve and other accessories. There are IO port and dual-circuit gas pipe at J3 axis to meet the handling application.

Driving adopts new advanced PID control technology to achieve faster response; With the functions of observer dynamic compensation and weak magnetism, the electric machine can be better controllable and more stable with higher speed.

and more stable with nigher speed.

The new control algorithm combines Kinematics with Dynamics. The new design integrates driven algorithm and control algorithm to realize automatic programming and guarantee the service life of mechanical under the maximum working capacity based on the characteristics of mechanical components load and condition of loading. Meanwhile, the robot can realize high speed response, faster running speed and work beats with longer life span.

· With collision detection function, it can better protect the robot body and peripheral equipment; With the function of gravity compensation, the robot has higher precision, so it can be applied in more scenarios.

Equipped with safety emergency stop board which is independent of the control system, and the safety relay circuit is adopted to provide double-circuit emergency stop to ensure the reliability of emergency stop.

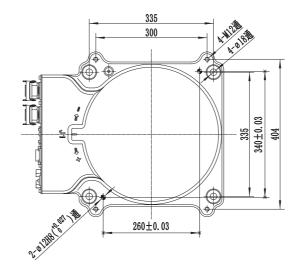
Built-in three-phase transformer makes 380V and 220V isolated to help the power supply more stable. Built-in three-phase filter can effectively improve the performance of internal and external distractions.

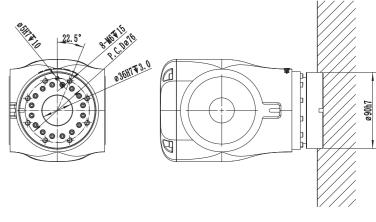
ROBOT BODY TECHNICAL PARAMETERS

Мо	del	CRP-RA20-12
Arm form		Vertical multiple joints
	ffreedom	6 axis
	n payload	
	positioning iracy	12kg ±0.08mm
	ching distance	2015mm
	dy weight	
	ion mode	262kg Ground, upside down mounting, wall mounting
IIIStaliati	axis 1	Ground/upside down mounting -170°~170°,
	axis 2	wall mounting -30° -30° -50° -170°
	axis 3	-80°~145°
Maximum travel		
	axis 4	-190°~190°
	axis 5	-135°~135°
	axis 6	-360°~360°
	axis1	170°/S
	axis 2	170°/S
Maximum	axis 3	200°/S
speed	axis 4	350°/S
	axis 5	350°/S
	axis 6	540°/S
	axis 4	52N.m
Allowable torque	axis 5	52N.m
	axis 6	32N.m
Allowable	axis 4	2.3kg.m²
moment	axis 5	2.3kg.m²
of inertia	axis 6	1.2kg.m²
Noise	elevel	<70dB(A)*
	ambient temperature	0~45°C
Installation environment	relative humidity	20~80%(No condensation)
	vibration	Under 0.5 G
	Others	Robot installation must be away from:Flammable or corrosive liquids or gases,electrical sources of interference
IP level		Wrist Ip67 ,others IP54
Advantage features		Compact structure, high speed, high precision, high expansibility and easy operation
Application		Cutting, assembly, handling, marking, polishing
Electric Cabinet Configuration		G4/G5+External Transformer



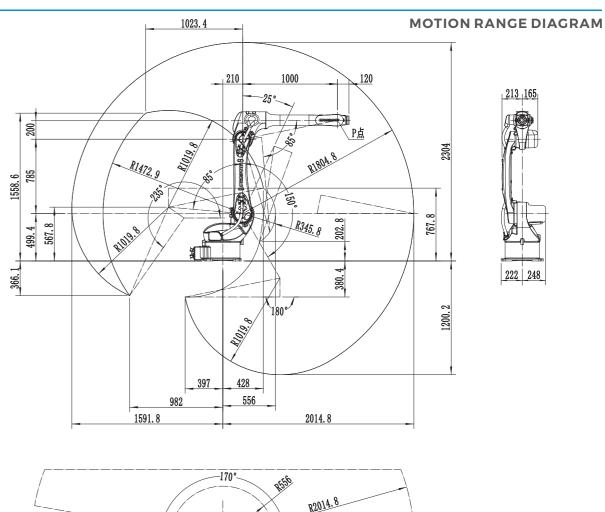
INSTALLATION INTERFACE DIAGRAM

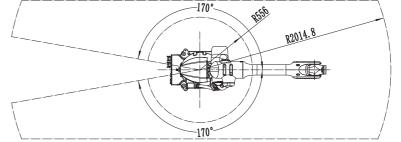




Installation Dimension of Base

Flange Dimensions





PRODUCT INTRODUCTION

CRP-RA21-10

INDUSTRIAL ROBOT WELDING APPLICATION



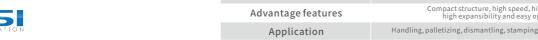
FUNCTIONAL FEATURES

- $\cdot \text{The overall structure of the robot is highly compact, lightweight, more lightweight and applicable, especially the wrist is smaller to meet more scenes.}\\$
- $\cdot {\it The \, robot \, has \, high \, rigidity, \, high \, speed \, motor \, and \, faster \, beat.}$
- ·The robot motor adopts a sealed design with a protection level of up to IP67 to adapt to harsher application environments.
- J2J3J4 shaft are reserved for installation holes, easy to install and fix the solenoid valve and other accessories. The J3 axis position provides the user IO interface and the dual-circuit gas pipe, which is more suitable for handling applications.
- Drive with new PID control, forward-looking technology, fast response; Observer dynamic compensation, weak magnetic function, better motor control, more stable, higher speed.
- New control algorithm, combining kinematics and dynamics. The new design, drive algorithm and control algorithm are integrated, according to the characteristics of mechanical parts and load conditions, automatic planning is realized, and the robot works at the maximum capacity allowed while ensuring the mechanical life, the robot has a longer life, the robot realizes high-speed response, faster running speed, more flexible and more stable, and the working beat is faster.
- ·It has collision detection function, better protection of robot body and peripheral equipment, gravity compensation function, higher robot accuracy, to meet the higher accuracy of the scene application, and expand the application scenario.
- $\cdot The safety emergency stop board independent from the control system is configured, and the forced disconnecting relay is adopted to provide double-circuit emergency stop to ensure the reliability of emergency stop. \\$
- · Built-in three-phase transformer, 380V and 220V isolation, more stable power supply. Built-in three-phase filter to effectively isolate external interference and prevent internal interference output.

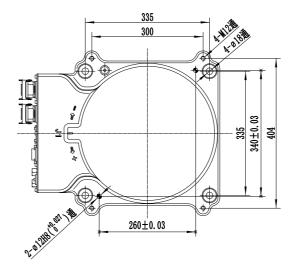
ROBOT BODY TECHNICAL PARAMETERS

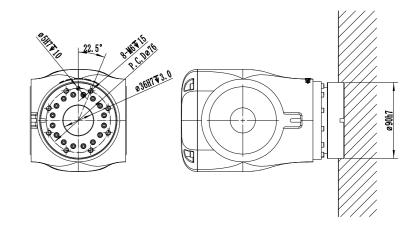
ROBOT BODY TECHNICAL PARAMETERS		
Model		CRP-RA21-10
Arm form		Vertical multiple joints
Degree o	ffreedom	6 axis
Maximur	n payload	10KG
	Axis 1	Formal wear/reversed wear-165°~165°wall hanging-30°~30°
	Axis 2	-45°~175°
Maximum	Axis 3	-80°~145°
travel	Axis 4	-220°~220°
	Axis 5	-130°~130°
	Axis 6	-360°~360°
	Axis 1	210°/S
	Axis 2	210°/S
Maximum	Axis 3	265°/S
speed	Axis 4	420°/S
	Axis 5	420°/S
	Axis 6	885°/S
Allowable	Axis 4	35N.m
torque	Axis 5	35N.m
torque	Axis 6	11N.m
Allowable	Axis 4	1.1kg.m²
moment of	Axis 5	1.1kg.m²
inertia	Axis 6	0.42kg.m ²
Repeated posit	ioning accuracy	±0.08mm
Maximum rea	ching distance	2118mm
Robot bo	dy weight	258.5KG
Installat	ion mode	Ground
Noise	elevel	<80dB(A)*
	ambient temperature	0~45°C
Installation	relative humidity	20~80%(No condensation)
environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: flammable or corrosive liquids or gases, electrical sources of interference
Electric Cabinet Configuration		G4
IP level		wrist IP67, Other 54
Advantage features		Compact structure, high speed, high precision, high expansibility and easy operation
Application		Handling, palletizing, dismantling, stamping, loading and unloading





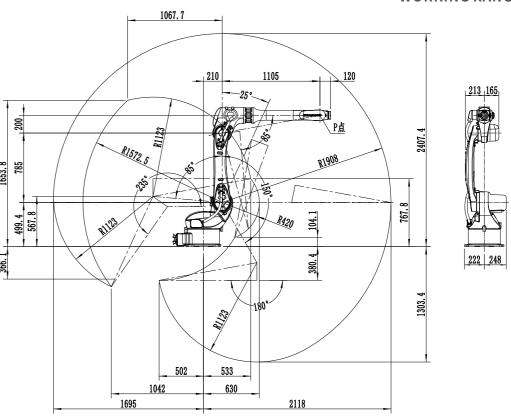
INSTALLATION INTERFACE DIAGRAM

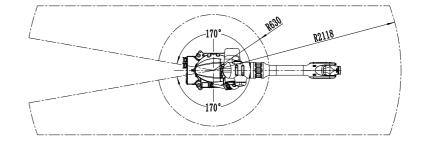




Mounting dimensions of the base

Flange size





PRODUCT INTRODUCTION 45/46

CRP-RA22-80

INDUSTRIAL ROBOT HANDLING APPLICATION



FUNCTIONAL FEATURES

The arm span is 2.2 meters. It has strong payload capacity, large working space and high flexibility.
 With fast running speed and high repeated positioning accuracy, it has a wide range of applications, such as loading and unloading, handling, sorting, assembly, etc.
 Equipped with safety emergency stop board which is independent of the control system, and the safety

 Equipped with safety emergency stop board which is independent of the control system, and the safety relay circuit is adopted to provide double-circuit emergency stop to ensure the reliability of emergency stop.

The robot body adopts highly flexible special cable.

 ${\bf Built-in\,three-phase\,filter\,can\,effectively\,improve\,the\,performance\,of\,EMC\,and\,EMI.}$

• The robot body is with ID10 dual-circuit gas pipe to meet the handling demand.
• The single cantilever structure is adopted to reduce the terminal weight and improve its flexibility. The selectivity range of manipulators, tools and workpiece shapes is expanded.

Built-in cables and gas pipe. The hollow part is set at the center of the forearm and wrist. The cables and gas pipe are built in from the base of the robot to the end of the wrist, which is more convenient for users and improves work efficiency.

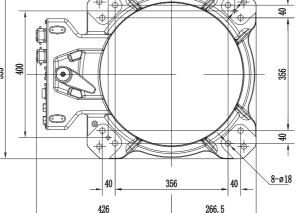
· High expansibility, multiple user bracket installation platforms are set on the robot body, which is convenient for users to fix cables and related auxiliary tools.

ROBOT BODY TECHNICAL PARAMETERS

Мо	del	CRP-RA22-80
Arm form		Vertical multiple joints
Degree of freedom		6 axis
	n payload	80kg
Repeated j	oositioning iracy	±0.08mm
Maximum rea	ching distance	2200mm
Robot bo	dy weight	713kg
Installat	ion mode	Ground
Noise	elevel	<80dB(A)*
	axis1	-180°~180°
	axis 2	-75°~160°
Maximum	axis 3	-80°~165°
travel	axis 4	-170° -170° (with mechanical limits) -360° -360° (without mechanical limits)
	axis 5	-125°~125°
	axis 6	-360°~360°
	axis 1	130°/S
	axis 2	125°/S
Maximum	axis 3	124°/S
speed	axis 4	224°/S
	axis 5	190°/S
	axis 6	285°/S
	axis 4	328N.m
Allowable torque	axis 5	328N.m
·	axis 6	198N.m
Allowable	axis 4	35.06kg.m²
moment	axis 5	35.06kg.m²
ofinertia	axis 6	15.38kg.m²
	ambient temperature	0~45°C
Installation environment	relative humidity	20~85%(No condensation)
	vibration	Under 0.5 G
	Others	Robot installation must be away from: flammable or corrosive liquids or gases, electrical sources of interference
IP level		Body IP54 , wrist IP67
Advantage features		Compact structure, high speed, high precision, high expansibility and easy operation
Application		Cutting, assembly, handling, marking, grinding
Electric Cabinet Configuration		G7

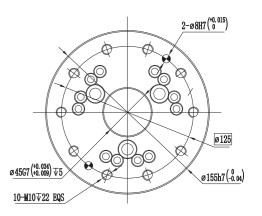
^{*} Measurement conditions:
(1) the robot is firmly fixed on the flat ground:
(2) Test at a distance of 3300mm from the rotation center of joint JTI; (Noise level varies according to conditions.
Background noise has some influence.)

400 2-Ø12HT(0.018)

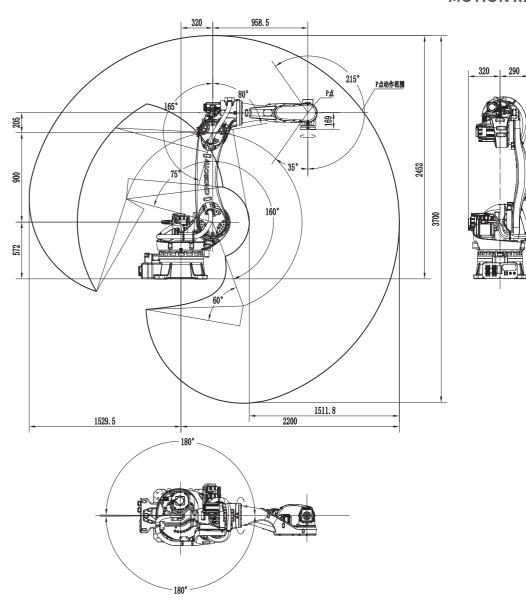




INSTALLATION INTERFACE DIAGRAM



Flange Dimensions



PRODUCT INTRODUCTION CROSSOTP | 47/48

CRP-RA27-50

INDUSTRIAL ROBOT HANDLING APPLICATION



FUNCTIONAL FEATURES

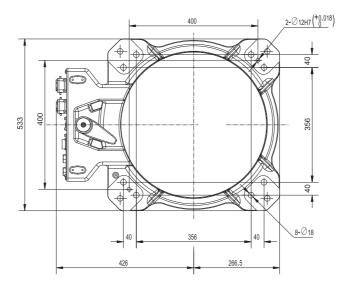
- · The arm span is 2.7 meters. It has strong payload capacity, large working space and high flexibility. · With fast running speed and high repeated positioning accuracy, it has a wide range of applications, such as loading and unloading, handling, sorting, assembly, etc.
- Equipped with safety emergency stop board which is independent of the control system, and the safety relay circuit is adopted to provide double-circuit emergency stop to ensure the reliability of emergency stop.
- · The robot body adopts highly flexible special cable.
- $\label{points} \mbox{Built-in three-phase filter can effectively improve the performance of EMC and EMI.}$
- The robot body is with ID10 dual-circuit gas pipe to meet the handling demand.
- The single cantilever structure is adopted to reduce the terminal weight and improve its flexibility. The selectivity range of manipulators, tools and workpiece shapes is expanded.
- · Built-in cables and gas pipe. The hollow part is set at the center of the forearm and wrist. The cables and gas pipe are built in from the base of the robot to the end of the wrist, which is more convenient for users and improves work efficiency.
- $\cdot High \ expansibility, multiple \ user \ bracket installation \ platforms \ are \ set \ on \ the \ robot \ body, \ which \ is \ convenient \ for \ users \ to \ fix \ cables \ and \ related \ auxiliary \ tools.$

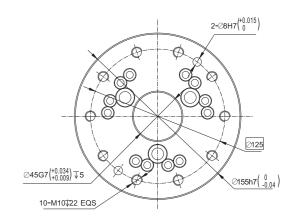
ROBOT BODY TECHNICAL PARAMETERS

	del	CRP-RA27-50
Arm form		Vertical multiple joints
	ffreedom	6 axis
	n payload	50kg
accú	positioning tracy	±0.08mm
Maximum read	ching distance	2680mm
Robot bo	dy weight	728kg
Installati	ion mode	Ground
Noise	elevel	<80dB(A)*
	axis1	-180°~180°
	axis 2	-70°~165°
Maximum	axis 3	-80°~165°
travel	axis 4	-170°-170° (with mechanical limits) -360°-360° (without mechanical limits)
	axis 5	-125°~125°
	axis 6	-360°~360°
	axis1	130°/S
	axis 2	125°/S
Maximum	axis 3	124°/S
speed	axis 4	224°/S
	axis 5	190°/S
	axis 6	285°/S
	axis 4	231N.m
Allowable torque	axis 5	231N.m
10.900	axis 6	135N.m
Allowable	axis 4	27.34kg.m²
moment	axis 5	27.34kg.m²
ofinertia	axis 6	12.30kg.m²
	ambient temperature	0~45°C
Installation environment	relative humidity	20~85%(No condensation)
	vibration	Under 0.5 G
	Others	Robot installation must be away from: flammable or corrosive liquids or gases, electrical sources of interference
IP level		Body IP54 , wrist IP67
Advantage features		Compact structure, high speed, high precision, high expansibility and easy operation
		gii expansionity and easy operation
Appli	cation	Cutting, assembly, handling, marking, grinding

^{*} Measurement conditions:
(1) the robot is firmly fixed on the flat ground:
(2) Test at a distance of 3700mm from the rotation center of joint JTI; (Noise level varies according to conditions.
Background noise has some influence.)

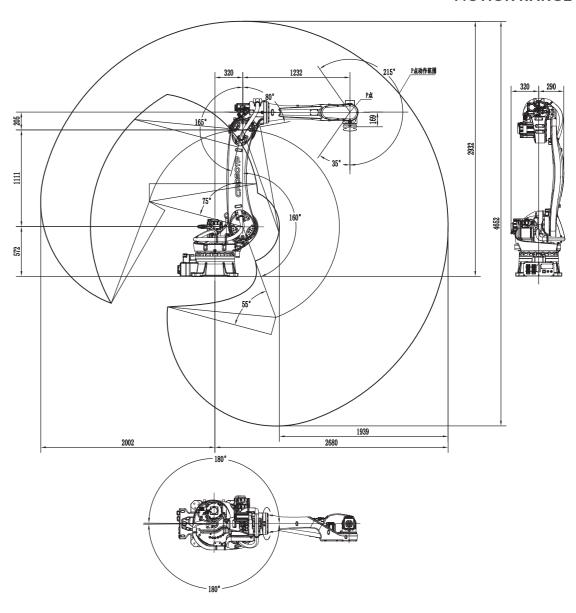
INSTALLATION INTERFACE DIAGRAM





Installation Dimension of Base

Flange Dimensions



PRODUCT INTRODUCTION 49/50

CRP-RP15-15

INDUSTRIAL ROBOT

HANDLING APPLICATION



FUNCTIONAL FEATURES

- \cdot With the features of high speed, high precision and high stability, CRP-RP15-15 can be adopted in more application scenarios;
- Rod joint adopts high protection design so it has longer life span. And the robot has better performance in waterproof and dustproof with maintenance-free in usage period:
- · Equipped with special punching and palletizing package, customized interface to make operation be more convenient and easy.
- · J4 axis adopts higher rigid reducer so the robot has stronger bearing capacity;
- \cdot The gravity compensation function ensures the accuracy of the robot at any position;
- · Adaptive acceleration can improve the life span of the robot and ensure reasonable acceleration of arbitrary trajectory to achieve more efficient movement

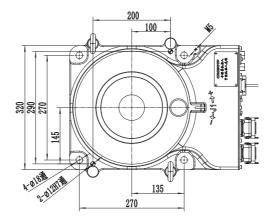
ROBOT BODY TECHNICAL PARAMETERS

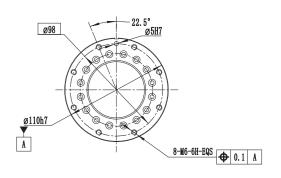
ROBOT BODY TECHNICAL PARAMETERS		
Model		CRP-RP15-15
Arm form		Multi joints+connecting rod
Degree of freedom		4 axis
	n payload	15kg
Repeated accu	positioning Iracy	±0.05mm
Maximum rea	ching distance	1530mm
Robot bo	dy weight	155kg
Installat	ion mode	Ground
	axis 1	-165°~165°
Maximum	axis 2	0°~135°
travel	axis 3	105°~195°
	axis 4	-360°~360°
	axis 1	230°/S
Maximum	axis 2	230°/S
speed	axis 3	230°/S
	axis 4	550°/S
Allowable torque	axis 4	1.3kg.m ²
	ambient temperature	0~45°C
	relative humidity	20~80%(No condensation)
Installation environment	vibration	Under 0.5 G
ciiviioiiiiiciic	Others	Robot installation must be away from: flammable or corrosive liquids or gases, electrical sources of interference
IP level		IP56
Advantage features		Compact structure, high speed, high precision, high expansibility and easy operation
Application		Handling, palletizing, dispalletizing,



Application Handling, palletizing, dispalletizing, stamping, loading and unloading, etc Electric Cabinet Configuration G6

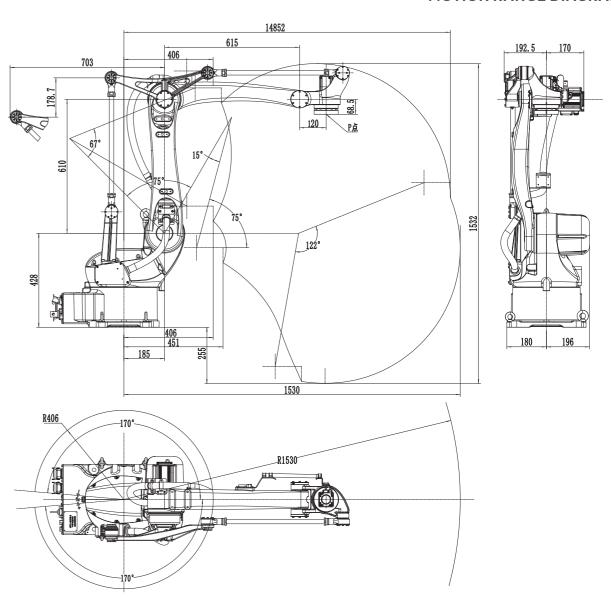
INSTALLATION INTERFACE DIAGRAM





Installation Dimension of Base

Flange Dimensions



PRODUCT INTRODUCTION 51/52

CRP-RP18-25

INDUSTRIAL ROBOT

HANDLING APPLICATION



CROBOTA

FUNCTIONAL FEATURES

Application

Electric Cabinet Configuration

- · Equipped with safety emergency stop board which is independent of the control system, and the safety relay circuit is adopted to provide double-circuit emergency stop to ensure the reliability of emergency stop.
- $\cdot \mbox{ Built-in three-phase filter can effectively improve the performance of internal and external distractions.}$
- · The robot body adopts highly flexible special cable
- $\cdot \, \text{The robot body is with dual-circuit gas pipe to meet the handling demands}$
- J4 axis adopts harmonic reducer structure and the robot body structure has been optimized to improve rigidity so it can meet different handling applications
- · Rod joint adopts high protection design so it has longer life span. And the robot has better performance in waterproof and dustproof

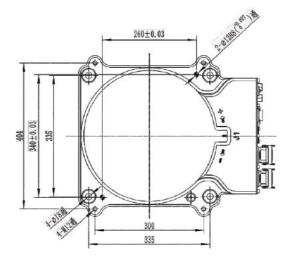
ROBOT BODY TECHNICAL PARAMETERS

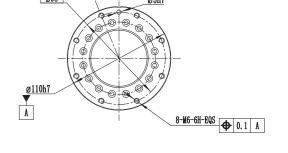
ROBOT BODY TECHNICAL PARAMETERS		
Model		CRP-RP18-25
Arm form		Multi joints+connecting rod
Degree o	ffreedom	4 axis
	n payload	25kg
Repeated accu	oositioning Iracy	±0.08mm
Maximum rea	ching distance	1885mm
Robot bo	dy weight	155kg
Installat	ion mode	Ground
	axis 1	-170°~170°
Maximum	axis 2	0°~130°
travel	axis 3	105°~195°
	axis 4	-360°~360°
	axis 1	172°/S
Maximum	axis 2	172°/S
speed	axis 3	212°/S
	axis 4	350°/S
Allowable torque	axis 4	1.5kg.m ²
	ambient temperature	0~45°C
	relative humidity	20~80%(No condensation)
Installation environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: flammable or corrosive liquids or gases, electrical sources of interference
IP level		IP56
Advantage features		Compact structure, high speed, high precision, high expansibility and easy operation

Handling, Assembly

G6+External Transformer

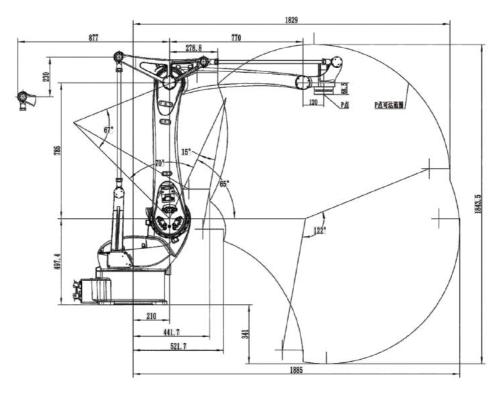
INSTALLATION INTERFACE DIAGRAM

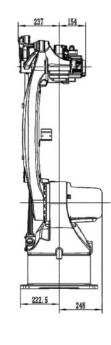


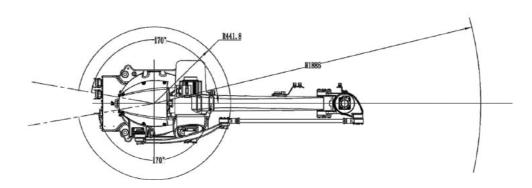


Installation Dimension of Base

Flange Dimensions









PRODUCT INTRODUCTION

CRP-RP24-130

INDUSTRIAL ROBOT
HANDLING
APPLICATION



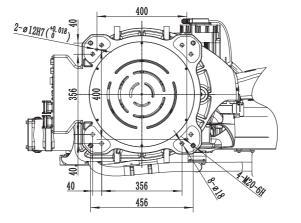
FUNCTIONAL FEATURES

- $\cdot \mbox{ With gravity compensation, load adaptive, and S-T functions, the robot has higher precision, smaller impact, shorter cycle time under typical working condition;}\\$
- · With parallel spring cylinder, smaller floor area, lower power consumption,
- · Two-way large-aperture air pipe to meet the requirements of large-load vacuum suction cups
- · Armspan (Maximum reaching distance) :2400 mm
- · Load:130 Kg

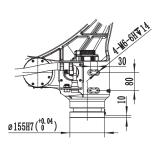
ROBOT BODY TECHNICAL PARAMETERS

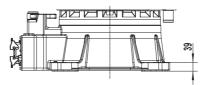
Model		CRP-RP24-130
Arm	form	Multi-joint+connecting rod
Degree of freedom		4 axis
Maximum payload		130kg
Repeated accu	positioning Iracy	±0.2mm
Maximum rea	ching distance	2485mm
Robot bo	dy weight	820kg
Installat	ion mode	Ground, bracket
	axis 1	-175°~175°
Maximum	axis 2	3°~129°
travel	axis 3	85°~210°
	axis 4	-360°~360°
	axis 1	154°/S
Maximum	axis 2	166°/S
speed	axis 3	104°/S
	axis 4	271°/S
Allowable torque	axis 4	125N.m
Allowable moment of inertia	axis 4	13kg.m²
	ambient temperature	0~45°C
	relative humidity	20~80%(No condensation)
Installation environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: flammable or corrosive liquids or gases, electrical sources of interference
IP level		IP54
Feat	tures	Compact structure and high joint speed
	cation	Handling, palletizing, depalletizing, cutting, grinding
	Cabinet uration	G7

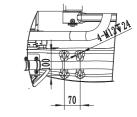




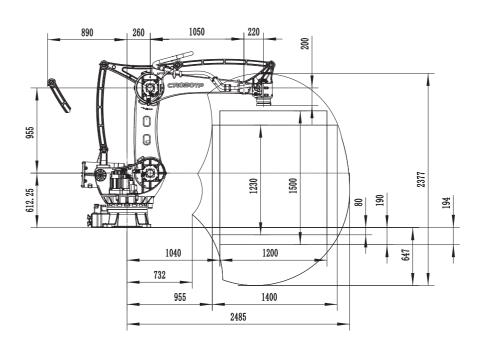


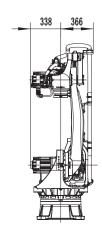


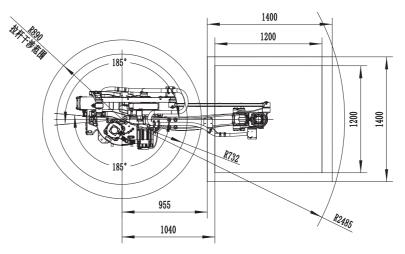














PRODUCT INTRODUCTION 55/56

CRP-RH26-165/185/210

INDUSTRIAL ROBOT WELDING APPLICATION



Application

FUNCTIONAL FEATURES

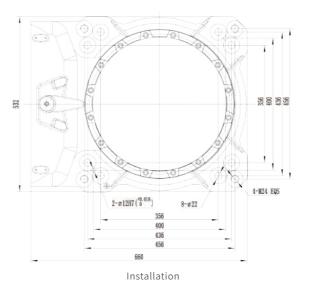
- · Arm span 2.6 meters, high rigidity, strong load capacity, more stable operation.
- · Adopt a hollow arm structure and built-in wrist cable, without considering the interference caused by the external winding mode with the neighboring robot or peripheral equipment.
- Adopt a hollow arm structure and built-in wrist cable, without considering the interference caused by the external winding mode with the neighboring robot or peripheral equipment.
- Adopt a hollow arm structure and built-in wrist cable, without considering the interference caused by the external winding mode with the neighboring robot or peripheral equipment.
- The robot body adopts highly flexible special cable.
- · Built-in three-phase filter can effectively improve the performance of EMC and EMI.
- The body provides ID12 dual-loop gas pipes and ID19.5 dual-loop water pipes to meet welding and transportation requirements.
- · Using high-speed, high-overload capacity servo motor, high-precision RV reducer and the latest anti-vibration control strategy, shorten the pitch operation time, optimize the gun shaft operation sequence of the servo welding torch, and significantly shorten the cycle time.
- The installation area of the whole machine is small, which can achieve high density installation and wiring, and multiple units work together.
- · Simple structure, friendly operation interface, easy maintenance, easy to operate.

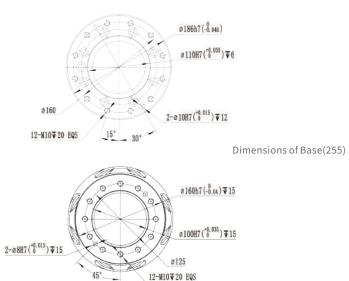
ROBOT BODY TECHNICAL PARAMETERS

Мо	del	CRP-RH26-165	CRP-RH26-185	CRP-RH26-210
Arm form			Vertical multiple joints	
Degree of	ffreedom		6 axis	
Maximum	n payload	165kg	185kg	210kg
	Axis 1		-180°~180°	
	Axis 2		14°~154°	
Maximum	Axis 3		-74°~100°	
travel	Axis 4		-200°~200°	
	Axis 5		-125°~125°	
	Axis 6		-360°~360°	
	Axis 1	130°/S	120°/S	120°/S
	Axis 2	110°/S	100°/S	90°/S
Maximum	Axis 3	130°/S	115°/S	100°/S
speed	Axis 4	175°/S	150°/S	140°/S
	Axis 5	170°/S	150°/S	130°/S
	Axis 6	280°/S	240°/S	220°/S
	Axis 4	960N.m	1160N.m	1370N.m
Allowable torque	Axis 5	960N.m	1160N.m	1370N.m
	Axis 6	500N.m	550N.m	613N.m
Allowable	Axis 4	100kg.m²	150kg.m²	200kg.m²
moment of	Axis 5	100kg.m²	150kg.m²	200kg.m²
inertia	Axis 6	50kg.m²	105kg.m²	160kg.m²
Repeated positi	ioning accuracy		±0.06mm	
Maximum read	ching distance		2606mm	
Robot boo	dy weight		1270kg	
Installati	ion mode		Ground	
Noise	elevel		<80dB(A)*	
	ambient temperature		0~45°C	
Installation	relative humidity		38~85% (No condensation)	
environment	vibration		Under 0.5 G	
	Others	Robot installation must be away from: flammable or corrosive liquids or gases, electrical sources of interference		
Electric Cabine	t Configuration		G7	
IPle	evel		Body IP54 , wrist IP67	
Advantag	e features	Compact structure, high	speed, high precision, high expansibil	ity and easy operation

handling, spot welding, Cutting, assembly, marking, grinding

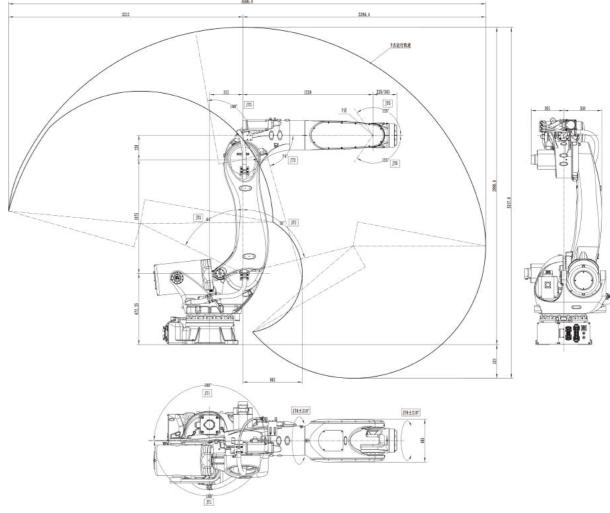
INSTALLATION INTERFACE DIAGRAM





WORKING RANGE DIAGRAM

Standard Size Of Flange (343)



* Measurement conditions

- (1) The robot is firmly fixed on a flat ground;
- (2) Test at 37000mm away from the center of rotation of joint JT1

(noise level changes according to the conditions, background noise has a certain impact)

PRODUCT INTRODUCTION CROSOTP | 57/58

CRP-RH32-130

INDUSTRIAL ROBOT WELDING APPLICATION



FUNCTIONAL FEATURES

- $Arm\,span\,3.2\,meters, high\,rigidity, strong\,load\,capacity, more\,stable\,operation.$
- $Adopt\ a\ hollow\ arm\ structure\ and\ built-in\ wrist\ cable,\ without\ considering\ the\ interference\ caused\ by\ the\ external\ winding\ mode\ with\ the\ neighboring\ robot\ or\ peripheral\ equipment.$
- $Adopt\ a\ hollow\ arm\ structure\ and\ built-in\ wrist\ cable,\ without\ considering\ the\ interference\ caused\ by\ the\ external\ winding\ mode\ with\ the\ neighboring\ robot\ or\ peripheral\ equipment.$
- $Adopt\ a\ hollow\ arm\ structure\ and\ built-in\ wrist\ cable,\ without\ considering\ the\ interference\ caused\ by\ the\ external\ winding\ mode\ with\ the\ neighboring\ robot\ or\ peripheral\ equipment.$
- \cdot The robot body adopts highly flexible special cable.

Application

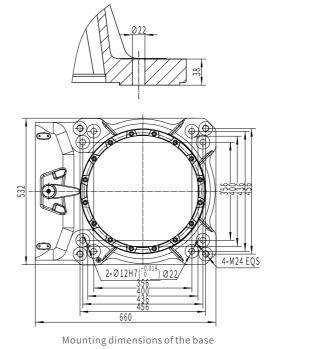
- $Built-in\,three-phase\,filter\,can\,effectively\,improve\,the\,performance\,of\,EMC\,and\,EMI.$
- $\cdot \, \text{The body provides ID12 dual-circuit gas pipes and 26-core IO to meet welding and handling requirements}.$
- $\cdot \ Using \ high-speed, \ high-overload \ capacity \ servo \ motor, \ high-precision \ RV \ reducer \ and \ the \ latest \ anti-vibration control strategy, shorten the pitch operation time, significantly shorten the cycle time.$
- The installation area of the whole machine is small, which can achieve high density installation and wiring, and multiple units work together.
- $\cdot \ \mathsf{Simple} \ \mathsf{structure}, \mathsf{friendly} \ \mathsf{operation} \ \mathsf{interface}, \mathsf{easy} \ \mathsf{maintenance}, \mathsf{easy} \ \mathsf{to} \ \mathsf{operate}.$

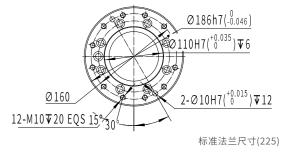
ROBOT BODY TECHNICAL PARAMETERS

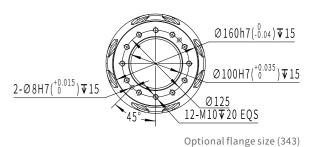
М	odel	CRP-RH32-130
Arm form		Vertical multiple joints
Degree of freedo		m 6 axis
Maximum paylo		ad 130KG
	Axis 1	-180°~180°
	Axis 2	14°~154°
Maximum	Axis 3	-74°~100°
travel	Axis 4	-200°~200°
	Axis 5	-125°~125°
	Axis 6	-360°~360°
	Axis 1	105°/S
	Axis 2	100°/S
Maximum	Axis 3	100°/S
speed	Axis 4	170°/S
	Axis 5	170°/S
	Axis 6	300°/S
Allowable	Axis 4	830N.m
torque	Axis 5	830N.m
torque	Axis 6	442N.m
Allowable	Axis 4	85kg.m²
moment	Axis 5	85kg.m²
ofinertia	Axis 6	45kg.m²
Repeated posit	ioning accuracy	±0.06mm
Maximum rea	ching distance	3255mm
Robot bo	dy weight	1380kg
Installat	ion mode	Ground
Noise	elevel	<80dB(A)*
	ambient temperature	0~45°C
Installation	relative humidity	38~85% (No condensation)
environment	vibration	Under 0.5 G
	Others	$Robotin stall ation \ must be away from: flammable or corrosive liquids or gases, \\ electrical sources of interference$
Electric Cabine	t Configuration	G15
IP le	evel	Body IP54 , wrist IP67
Advantag	e features	Compact structure, high speed, high precision, high expansibility and easy operation

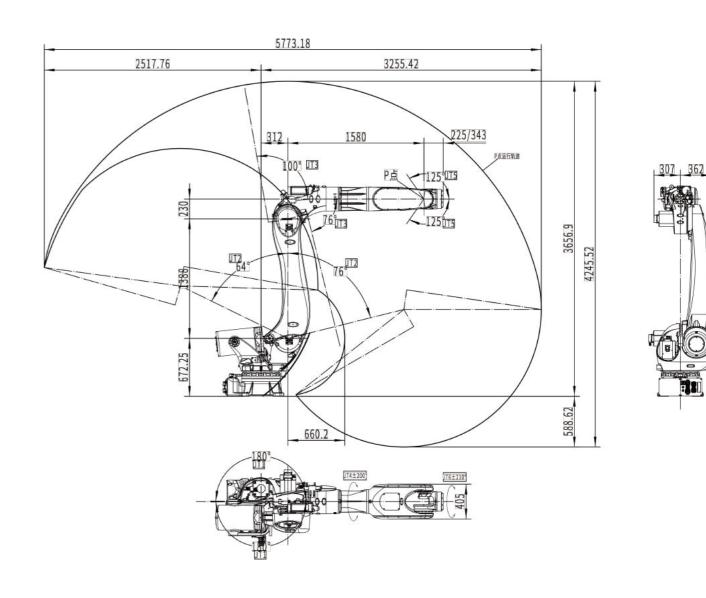
handling, spot welding, Cutting, assembly, marking, grinding











 $^{{}^{\}star}\mathsf{Measurement}\,\mathsf{conditions}$

⁽¹⁾ The robot is firmly fixed on a flat ground;

⁽²⁾ Test at a distance of 43000mm from the center of rotation of joint JT1; (Noise level varies according to the conditions, background noise has a certain effect)

PRODUCT INTRODUCTION **CROSOTP** | 59/60

CRP-RA07A-08 CRP-RA09A-07

INDUSTRIAL ROBOT **HANDLING APPLICATION**





FUNCTIONAL FEATURES

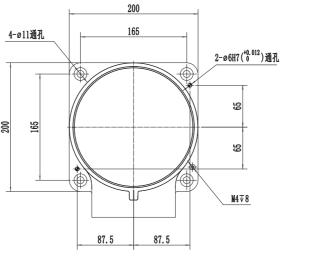
- · Adopt modular design to effectively reduce the failure rate of the whole machine.
- · Well-knit design makes the robot more convenient in small space.
- · The arm span is 712/916mm. It has strong payload capacity, and rated payload 7 Kg/6 kg. It is easily applied in multi application.
- · Lighter structure design than other same level product, so it is easy to install inside a system or to mount upside -down
- · High rigidity arm and top level servo control technology guarantee the smoothness and stability while the movement.
- $\cdot \ \, \text{Built-in cable and external cable fixing base to meet customization requirements}.$
- · Adopt leak-proof structure High expansibility, multiple user bracket installation platforms are set on the robot

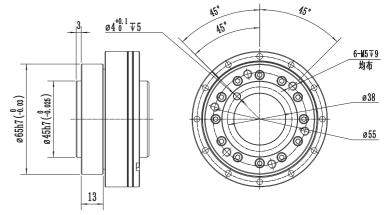
body, which is convenient for users to fix cables and related auxiliary tools.

ROBOT BODY TECHNICAL PARAMETERS

Мо	del	CRP-RA07A-08	CRP-RA09A-07
Arm form		Vertical multiple joints	
Degree of freedom		6 axi	S
	n payload	8kg	7kg
Repeated p	oositioning Iracy	±0.02mm	±0.03mm
Maximum read	ching distance	712mm	916mm
Robot bo	dy weight	44KG	46KG
Installati	ion mode	Ground, upside do	own mounting
	axis 1	-170°~1	70°
	axis 2	-44°~188°	-42°~120°
Maximum	axis 3	-62°~18	30°
travel	axis 4	-185°~1	85°
	axis 5	-120°~1	25°
	axis 6	-360°~3	60°
	axis 1	400°/S	255°/S
	axis 2	340°/S	290°/S
Maximum	axis 3	370°/S	330°/S
speed	axis 4	535°/S	490°/S
	axis 5	411°/S	410°/S
	axis 6	698°/S	680°/S
A II a a la la	axis 4	16.2N.	m
Allowable torque	axis 5	16.2N.	m
	axis 6	9.5N.m	
Allowable	axis 4	0.38kg	.m²
moment of inertia	axis 5	0.38kg	.m²
Inertia	axis 6	0.16kg	m²
Nois	e level	<75dB((A)*
	ambient temperature	0~45°	°C
Installation	relative humidity	20~85%(No cor	ndensation)
environment	vibration	Under (
	Others	Robot installation m Flammable or corrosiv electrical sources	ve liquids or gases,
IP le	evel	Body IP54, w	
Advantag	e features	Compact structure, high speed, high precision, high expansibility and easy operation	
	cation	welding cutting, assembly, ha	ndling, marking, grindin
	Cabinet	G5	

INSTALLATION INTERFACE DIAGRAM

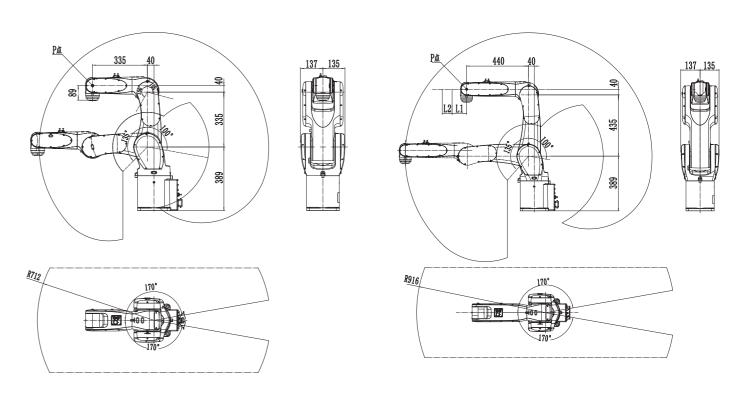




Installation Dimension of Base

Flange Dimensions

MOTION RANGE DIAGRAM



CRP-RA07A-08 CRP-RA09A-07

CROSOTP | 61/62

CRP-RA09A-06(T3)

PCB BOARD ROBOT



THE INTRODUCTION AND FEATURES OF ROBOT

· CRP-RA09A-06 (T3) is mainly customized for the production and application of PCB board industry. It is applied in the loading and unloading process of PCB board industry. In order to adapt to the PCB industry, CRP robot with light weight, simple application, high speed and lower cost is launched to meet the needs of customers for robots.

FUNCTIONAL FEATURES

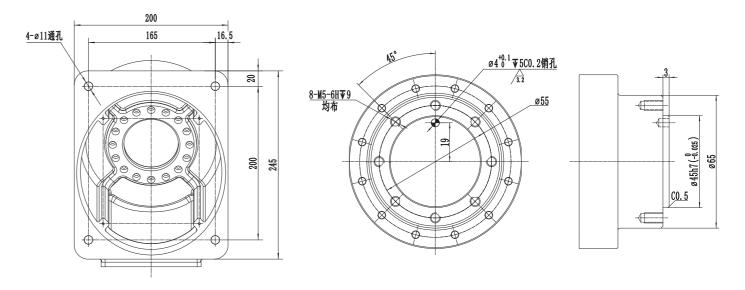
- $\cdot \, \text{Axis 2 adopts directly connected structure to effectively improve accuracy}; \\$
- · Motor and reducer adopt spline connection to be more stable
- \cdot Adopt customized structure to effectively avoid interference and meet the need of application in narrow space;
- $\cdot \, {\sf Compact\, structure\, and\, small\, volume}$
- · Light weight and fast speed

ROBOT BODY TECHNICAL PARAMETERS

Model		CRP-RA09A-06(T3)
Arm form		Vertical multiple joints
Degree of freedom		3 axis
Maximur	n payload	10KG(Rated Load:7kg)
Repeated accu	positioning iracy	±0.03mm
Maximum rea	ching distance	876mm
Robot bo	dy weight	37kg
Installat	ion mode	Ground, upside down mounting、side mounting
Noise	elevel	<75dB(A)*
	axis 1	-142°~188°
Maximum travel	axis 2	-62°~180°
	axis 3	-120°~125°
	axis 1	297.5°/S
Maximum speed	axis 2	426.5°/S
	axis 3	450°/S
Allowable torque	axis 3	16.2N.m
Allowable moment of inertia	axis 3	0.38kg.m²
	ambient temperature	0~45°C
	relative humidity	20~85%(No condensation)
Installation environment	vibration	Under 0.5 G
	Others	Robot installation must be away from: flammable or corrosive liquids or gases, electrical sources of interference
IPI	evel	Body IP54 , wrist IP65
Advantag	e features	Compact structure, high speed, high precision, high expansibility, easy to operate
Appli	cation	Assembly, handling, marking
	Cabinet	G5

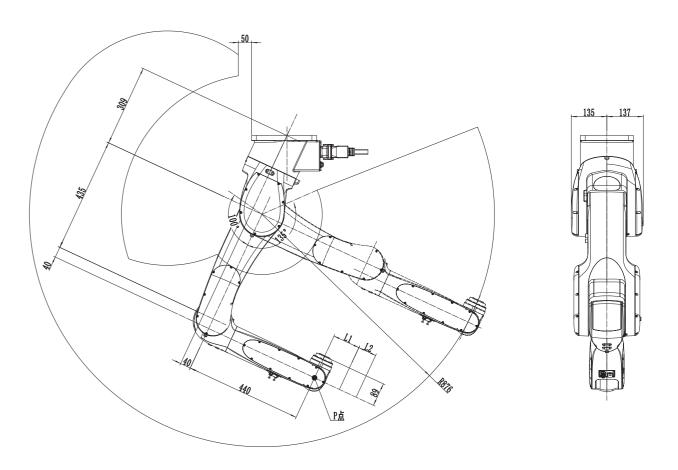


INSTALLATION INTERFACE DIAGRAM



Installation Dimension of Base

Flange Dimensions



PRODUCT INTRODUCTION 63/64

CRP-RS04-03 CRP-RS06-06

SCARA ROBOTS



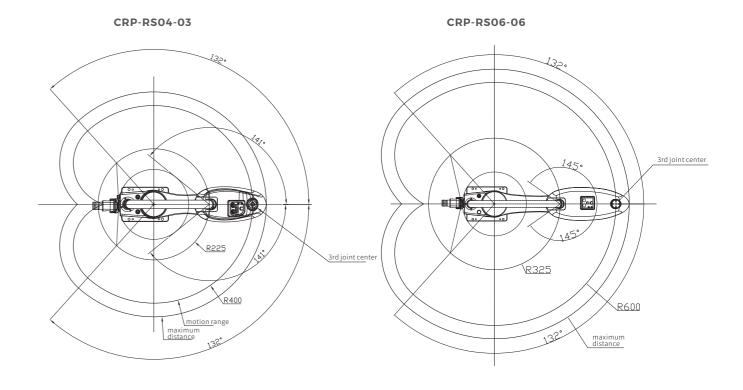
FUNCTIONAL FEATURES

- \cdot Compact and flexible structure, fast running speed, high transmission accuracy and low noise
- $\cdot \, \text{Highly rigid arm design realizes high load and high speed in one package} \\$
- · Available in 600 and 400 mm arm span; 3kg or 6kg payload.
- Adapt to G3 control cabinet, provide 23 input and 23 output custom IO:support serial port, network, USB and other interface forms
- Suitable for handling, palletizing, assembly, 3C and other application fields.

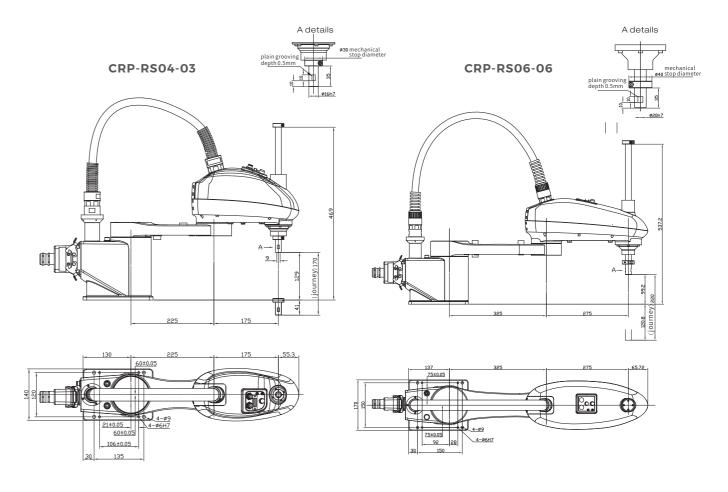
ROBOT BODY TECHNICAL PARAMETERS

Robot Model		CRP-RS04-03	CRP-RS06-06
	Function	Material handling, 3C	Material handling, 3C
	Total axes	4	4
I.	laximum reach	400mm	600mm
Payload	Rated load	1kg	3kg
Payload	Maximum load	3kg	6kg
Permissible inertial torque	Rated load	0.005kg.m²	0.01kg.m²
of rotating axis	Maximum load	0.05kg.m²	0.12kg.m²
Repeated	1st axis + 2nd axis	±0.01mm	±0.02mm
positioning	3rd axis (elevating axis)	±0.01mm	±0.01mm
accuracy	4th axis (rotation axis)	±0.01 °	±0.01 °
	1st axis	720 °/sec	450 °/sec
Max speed	2nd axis	720 °/sec	720 °/sec
Max speed	3rd axis (elevating axis)	1000mm/sec	1000mm/sec
	4th axis (rotation axis)	2500 °/sec	2000 °/sec
	1st axis	±132 °	±132 °
Max operating	2nd axis	±141 °	±145 °
area	3rd axis (elevating axis)	170mm	220mm
	4th axis (rotation axis)	±360 °	±360 °
Installati	on method	Floor mounted	Floor mounted
Robot be	ody weight	13Kg	17Kg
Power co	nsumption	0.7kw	0.8kw
	Temperature	0~45°C	0~45°C
Installation environment	Humidity	20~80% RH(no condensation)	20~80% RH(no condensation)
	Vibration	Under 4.9M/S²	Under 4.9M/S²
Electric Cab	inet Configuration	G	6

MOTION RANGE DIAGRAM



INSTALLATION INTERFACE DIAGRAM



PRODUCT INTRODUCTION

CROBOTP | 65/66

CRP-RS06-10Z40H CRP-RS07-10Z40H CRP-RS08-10Z40H

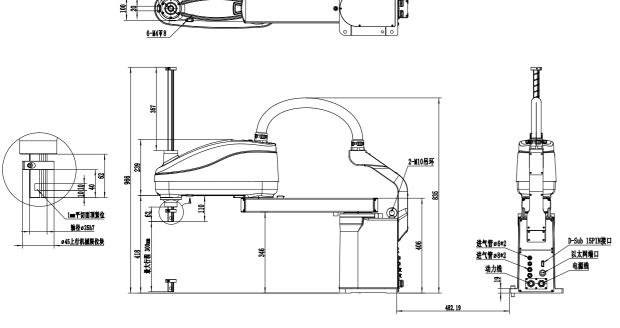
SCARA ROBOTS

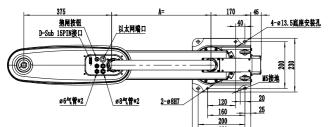


FUNCTIONAL FEATURES

- \cdot Unique structural design, fast running speed, high transmission accuracy, low noise.
- · Available in 600, 700, 800 mm arm length specifications, up to 10kg payload, rated payload of 5kg.
- The robot body adopts the special cable for flexible robot, which has high life.
- · Equipped with G12 control cabinet, ARM architecture, strong stability, excellent performance.
- ·It provides dedicated security interface I/O, supports expansion of three network ports, supports hot swap of the teaching device, and ADAPTS to the upper software on the PC. With gravity compensation, load adaptive, and S-T function; The whole machine has higher precision, less impact and faster beats in typical working conditions.
- ·This machine is mainly used in 3C industry, production line sorting and loading, handling, palletizing, soldering, dispensing, pad printing and other light industrial automation integration fields.

EXTERNAL DIMENSION

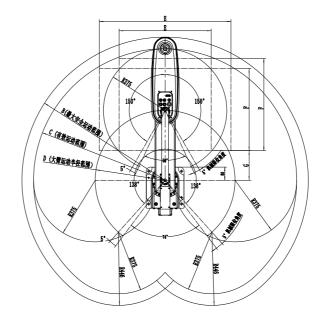




Model	CRP-RS06-10Z40H	CRP-RS07-10Z40H	CRP-RS08-10Z40H
A=	225mm	325mm	425mm



MOTION RANGE DIAGRAM



Advantage features

Application

NAME / Model	CRP-RS06-10Z40H	CRP-RS07-10Z40H	CRP-RS08-10Z40H
B Maximum safe range of motion	670mm	770mm	870mm
C Effective range of motion	600mm	700mm	800mm
D Radius of upper arm movement	225mm	325mm	425mm
E The maximum square matrix size	450mm	550~750mm	560~800mm
F Large rectangular square size	250mm	400~460mm	500~560mm
G Base safety distance	300mm	180mm	180mm

ROBOT BODY TECHNICAL PARAMETERS

			KODOT BODT TECH	MICAL PARAMETL
N	Model	CRP-RS06-10Z40H	CRP-RS07-10Z40H	CRP-RS08-10Z40H
Arm form		Quadriaxial horizontal joint	Quadriaxial horizontal joint	Quadriaxial horizontal joint
Install	ation mode	Countertop installation	Countertopinstallation	Countertop installation
Robot b	oody weight	36KG	37KG	38KG
Maximum re	eaching distance	600mm	700mm	800mm
Standard	cycle time beat	0.48s	0.48s	0.48s
Daviland	Rated load	5kg	5kg	5kg
Payload	Maximum load	10kg	10kg	10kg
Repeated	Axis 1~2	±0.025mm	±0.025mm	±0.025mm
positioning	Axis 3	±0.01mm	± 0.01 mm	± 0.01 mm
accuracy	Axis 4	±0.01°	±0.01°	±0.01°
	Axis 1	±138°	±138°	±138°
Maximum	Axis 2	±150°	±150°	±150°
travel	Axis 3	300/400mm	300/400mm	300/400mm
travet	Axis 4	±360°	±360°	±360°
	Axis 1~2	9000mm/s	9700mm/s	10500mm/s
Maximum	Axis 3	1100mm/s	1100mm/s	1100mm/s
speed	Axis 4	2600°/s	2600°/s	2600°/s
rd axis downforce	N.m	200N.m	200N.m	200N.m
th axis allowable	Rated load	0.02kg · m²	0.02kg · m²	0.02kg · m ²
noment of inertia	Maximum load	0.25kg·m²	0.25kg⋅m²	0.25kg·m²
	Axis 1	0.75KW	0.75KW	0.75KW
Motor	Axis 2	0.5KW	0.5KW	0.5KW
power	Axis 3	0.2KW	0.2KW	0.2KW
	Axis 4	0.2KW	0.2KW	0.2KW
1	circuitry	15Pin (D-subinterface) / Ethernet port		
Jser interface	electricity	ф6mm	*2、/φ8mm*2 withstand voltage: 0.	59MPa
Installation	ambient temperature		0~40°C	
nvironment	Others	Robot installation must be away from	n: flammable or corrosive liquids or gas	es, electrical sources of interfere
Home p	oint resetting	No need home point resetting		
Electric Cabi	tric Cabinet Configuration G6/G12 Input power single-phase 220v			

Compact structure, fast running speed, high repeated positioning accuracy, strong versatility and easy to operate

Handling, sorting, loading and unloading, palletizing, soldering, dispensing, pad printing and other application scenarios

PRODUCT INTRODUCTION

CROSOTP | 67/68

CRP-RS08-20Z40 CRP-RS10-20Z40

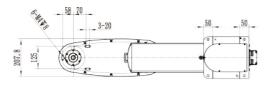
SCARA ROBOTS

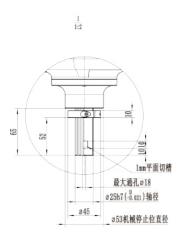


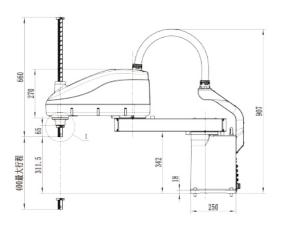
FUNCTIONAL FEATURES

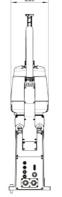
- ·Unique high rigidity arm design, fast running speed, high transmission accuracy, low noise.
- Available in 800 and 1000 mm arm lengths with a maximum payload of 20kg and a rated payload of 10kg.
- · A safety emergency stop board independent of the control system is configured, and a safety relay is used to provide double-circuit emergency stop to ensure the reliability of emergency stop.
- Equipped with G3 control cabinet, providing 23-way custom IO;
 Supports serial port, network port, USB and other interfaces.
- •The body cable adopts the special cable for flexible robot. Built-in three-phase filter, effectively improve EMC and EMI performance, with gravity compensation, load adaptive, and S-T function, higher accuracy, less impact, typical working conditions faster beat
- •The body cable adopts the special cable for flexible robot. Built-in three-phase filter, effectively improve EMC and EMI performance, with gravity compensation, load adaptive, and S-T function, higher accuracy, less impact, typical working conditions faster heat

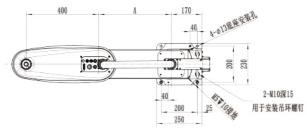
EXTERNAL DIMENSION





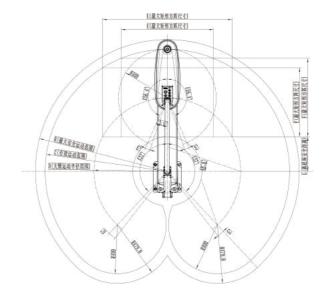






Model	CRP-RS08-20Z40	CRP-RS10-20Z40
A=	400mm	600mm

MOTION RANGE DIAGRAM



NAME / Model	CRP-RS08-20Z40	CRP-RS10-20Z40
B Maximum safe range of motion	879mm	1080mm
C Effective range of motion	800mm	1000mm
D Radius of upper arm movement	400mm	600mm
E The maximum square matrix size	692~730mm	754~1058mm
F Large rectangular square size	548~557mm	643~565mm
G Base safety distance	164mm	285mm

ROBOT BODY TECHNICAL PARAMETERS

	Model	CRP-RS08-20Z40	CRP-RS10-20Z40	
Arm form		Quadriaxial horizontal joint		
Installation mode		Countertop/ side wall installation		
Robot	body weight	53.5KG	56KG	
Maximum	reaching distance	800mm	1000mm	
标准征	标准循环时间节拍 0.49s 0.49s		0.49s	
Daviland	Rated load	10kg	10kg	
Payload	Maximum load	20kg	20kg	
Repeated	Axis 1~2	±0.02mm	±0.02mm	
positioning	Axis 3	±0.01mm	± 0.01 mm	
accuracy	Axis 4	±0.01°	±0.01°	
	Axis 1	±137°	±137°	
Martin and Land	Axis 2	±156°	±156°	
Maximum travel	Axis 3	400mm	400mm	
	Axis 4	±360°	±360°	
	Axis 1	9400mm/s	10700mm/s	
Martin	Axis 2	9400mm/s	10700mm/s	
Maximum speed	Axis 3	1300mm/s	1300mm/s	
	Axis 4	1400°/s	1400°/s	
3rd axis downforce		200N	200N	
4th axis allowable moment	Rated load	0.05kg⋅m²	0.05kg·m²	
of inertia	Maximum load	1kg⋅m²	1kg⋅m²	
	Axis 1	750W	750W	
Makananan	Axis 2	500W	500W	
Motor power	Axis 3	400W	400W	
	Axis 4	200W	200W	
	circuitry	15Pin (DBinterface) /	kilomega Ethernet port	
User interface	electricity	2-φ6mm、2-φ8withstand voltage: 0.59MPa		
Installation	ambient temperature	0~4	10°C	
environment	Others	Robot installation must be away from: flammable or cor	rosive liquids or gases, electrical sources of interference	
Homep	point resetting	No need home point resetting		
Electric Cab	inet Configuration	G	66	
Advan	tage features	Compact structure, fast running speed, high repeated positioning accuracy, strong versatility and easy to operate		
Application		Handling, sorting, loading and unloading, palletizing, solder	ing, dispensing, pad printing and other application scenarios	



CRP-RC08-05

INDUSTRIAL ROBOT 6-axis Light-duty Robot



PRODUCT INTRODUCTION

Crobotp six-axis light load robot has inherent characteristics such as safety, lightness, high flexibility, intelligence and convenience, so that people and robots are no longer separated by cold railings, and people can work together with robots, while robots It is no longer just a tool, but a personal assistant and intimate partner.

FEATURES

- High safety: From hardware to software, multiple redundant designs are adopted, which can work together with humans to ensure the safety of personnel after a collision, and realize the sharing of working space between machines and humans.
- Easy to program: It has the function of dragging and teaching. The programming is simple, and it can quickly respond to the production mode of small batches and multiple varieties. The programming style conforms to ergonomic habits, and there is no professional requirement for programming users.
- · Simple maintenance: The entire use process of the robot is maintenance-free, and the body adopts a modular design, which is quick and convenient to repair and replace parts. The comprehensive use cost of users is low, the overall project investment is small, and the return period is short.
- Strong reliability: Crobotp controller is the most mature industrial robot controller on the market at present (tens of thousands of units in the market, 24 hours of nonstop work fully proves the long-term reliability of our controller in the industrial environment)
- · Simple and easy to use: the body is light in weight, easy to handle and transport, no special lifting equipment is required, and the deployment is fast.
- · Stable communication: The control system to the driver adopts the EtherCAT communication method, which has strong anti-interference ability, fast communication speed, large amount of data interaction, better drag feel, and more sensitive collision response.
- · Software customization: The software is completely self-developed and has all source codes, which can quickly respond to customers' customization needs.

ROBOT BODY TECHNICAL PARAMETERS

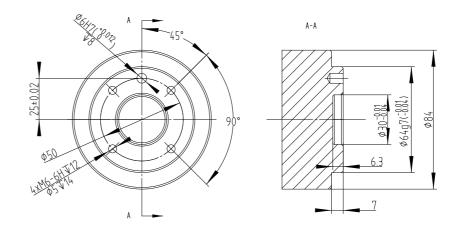
Robot model	CRP-RC08-05
Weight	22.5kg
Maximum payload	5kg
Maximum arm length	904mm
Joint range	±360°alljoints
Speed	Joint maximum 180°/s tool about 1m/s
Repeatability	+0.06mm
Degree of freedom	6
Features	Drag and teach, human-machine collaboration, easy to operate
Application scenario	Handling Grinding Assembly
Noise	<65dB(A)
Protection class	IP54
Power consumption	About 200W when running a typical program
Temperature	The temperature of the robot installation environment should be within 0-50°C
Power supply	100-240V AC 50/60Hz 1000W
Expected operating life	30000hours
Connecting cables	6m
Installation method	Any
Electric Cabinet Configuration	CRP-X1-S100

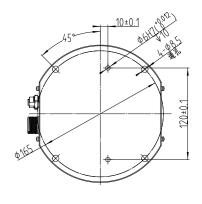


ELECTRIC CABINET TECHNICAL INDICATORS

Electric cabinet model	CRP-X1-S100
weight	14.5Kg
Power supply	100-240V AC 50/60HZ 1000W
Teach Pendant Cable	6m cable between teach pendant and control box
Control box size	466mm*173mm*329.5mm
Control box I/O port	23 digital inputs, 23 digital outputs, 4 analog outputs, encoder signal interface
I/O power	24V2A in the control box
Communication	EntherNet/IP Adapter
Operation mode	Teaching, dragging, process programming (palletizing, vision, tracking, spraying)
Control servo	$Ether CAT\ bus\ control, 100M\ speed, U-level\ synchronization\ accuracy$
Software PLC function	Ladder diagram editing, 5000 steps
Protection class	IP20
Teaching pendant	10.4TFT-LCD, keyboard + touch screen, mode selection switch, emergency stop button







CRP-VLS-160GA-V01

LASER SEAM TRACKER



ADVANTAGES OF LASER SEAM TRACKER

- · Support a variety of weld types, fast switching
- Improve productivity and yield
- · Greatly reduce the impact of poor workpiece consistency on welding quality
- The welding torch can be in the ideal position
- · Compensation for production, equipment and operation tolerances
- For complex weldments, it can greatly reduce the workload of robot teaching and programming
- Some scenes can realize the robot exemption from teaching
- Non-contact welding seam tracking, saving fixture production costs for customer
- · Seamless connection with CRP robots
- · The sales and after-sales support of laser seam tracker and the robot are in the same team, reducing the time and cost of communication with customers

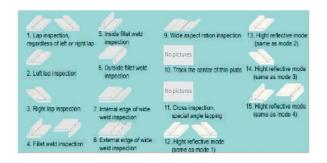
TECHNICAL CHARACTERISTICS

- · Gap range: 1.0-15.0mm
- · Horizontal error: 0.1mm
- · Height error: 0.1mm
- · Standard installation height: 160mm
- · Average field of view width: 50mm
- · The nearest height: 130mm
- · The farthest height: 200mm
- · Can be used for all kinds of gas shielded welding
- · A variety of weld shape options, suitable for different weld types; expert fuzzy control intelligent identification of different weld characteristics
- According to the welding seam type, real-time display of current welding seam deviation, welding seam width, misalignment amount and other information to facilitate welding process optimization
- · Real-time tracking of weld level, high and low directions
- \cdot Strong anti-interference. It can still accurately identify the weld under strong arc interference

APPLICABLE SCENE

- · Real-time tracking scenes that require forward-looking distance, and the minimum forward-viewing distance is 35mm
- · Welding current <=200A
- · Larger curvature of the weld

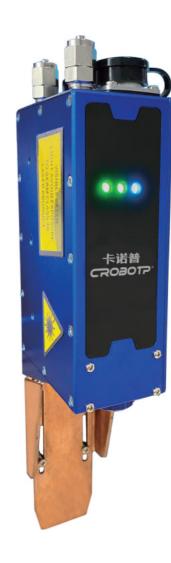
PROCESS AND INTERFACE







LASER SEAM TRACKER



ADVANTAGES OF LASER SEAM TRACKER

- · Support a variety of weld types, fast switching
- · Improve productivity and yield
- · Greatly reduce the impact of poor workpiece consistency on welding quality
- · The welding torch can be in the ideal position
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- Some scenes can realize the robot exemption from teaching
- Non-contact welding seam tracking, saving fixture production costs for customer
- · Seamless connection with CRP robots
- The laser weld tracker and the robot sales and after-sales support are in the same team, reducing the time and cost of communication with customers

TECHNICAL CHARACTERISTICS

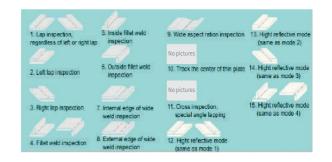
- · Gap range: 0.8-10.0mm
- · Horizontal error: 0.05mm
- · Height error: 0.05mm
- · Standard installation height: 160mm
- · Average field of view width: 35mm
- · The nearest height: 145mm
- \cdot The farthest height: 185mm
- · Can be used for all kinds of gas shielded welding
- · A variety of weld shape options, suitable for different weld types; expert fuzzy control, intelligent identification of different weld characteristics
- According to the welding seam type, real-time display of current welding seam deviation, welding seam width, misalignment amount and other information to
- facilitate welding process optimization

 Real-time tracking of weld level, high and low directions
- $\cdot Strong\ anti-interference.\ It\ can\ still\ accurately\ identify\ the\ weld\ under\ strong\ arc\ interference$

APPLICABLE SCENE

- · Minimum forward-viewing distance 90mm
- · Resistant to strong arc and splash
- · Welding current <=200A
- $\cdot \, \mathsf{Real\text{-}time} \, \mathsf{tracking} \, \mathsf{of} \, \mathsf{long} \, \mathsf{straight} \, \mathsf{welds} \,$
- · Suitable for storing points, scanning before welding (such as tube sheet) scenes

PROCESS AND INTERFACE







CRP-VLS-240GB-V01

LASER SEAM TRACKER



ADVANTAGES OF LASER SEAM TRACKER

- · Support a variety of weld types, fast switching
- · Improve productivity and yield
- · Greatly reduce the impact of poor workpiece consistency on welding quality
- · The welding torch can be in the ideal position
- · Compensation for production, equipment and operation tolerances
- For complex weldments, it can greatly reduce the workload of robot teaching and programming
- Some scenes can realize the robot exemption from teaching
- Non-contact welding seam tracking, saving fixture production costs for customer
- · Seamless connection with CRP robots
- · The sales and after-sales support of laser seam tracker and the robot are in the same team, reducing the time and cost of communication with customers

TECHNICAL CHARACTERISTICS

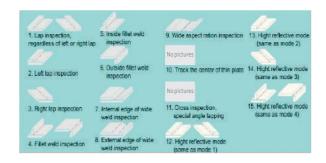
- · Gap range: 1.5-20.0mm
- · Horizontal error: 0.1mm
- · Height error: 0.1mm
- $\cdot\, Standard\, installation\, height: 240mm$
- · Average field of view width: 60mm
- · Nearest height: 210mm
- · The farthest height: 290mm
- · Can be used for all kinds of gas shielded welding
- · A variety of weld shape options, suitable for different weld types; expert fuzzy control,
- intelligent identification of different weld characteristics

 According to the welding seam type, real-time display of current welding seam
- According to the welding seam type, real-time display of current welding seam deviation, welding seam width, misalignment amount and other information to facilitate welding process optimization
- Real-time tracking of weld level, high and low directions
- Strong anti-interference. It can still accurately identify the weld under strong arc interference

APPLICABLE SCENE

- · Minimum forward-viewing distance 110mm
- · Resistant to strong arc and splash
- \cdot Welding current <=400A, water-cooled heat dissipation can reach 500A
- · Suitable for storing points, scanning first and then welding (such as powder tanker tube sheet, tower foot, steel structure, etc.) scenes

PROCESS AND INTERFACE







LASER SEAM TRACKER



ADVANTAGES OF LASER SEAM TRACKER

- · Support a variety of weld types, fast switching
- · Improve productivity and yield
- · Greatly reduce the impact of poor workpiece consistency on welding quality
- · The welding torch can be in the ideal position
- · Compensation for production, equipment and operation tolerances
- For complex weldments, it can greatly reduce the workload of robot teaching and programming
- Some scenes can realize the robot exemption from teaching
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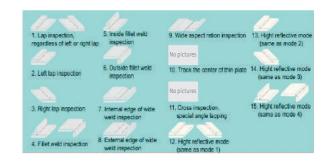
TECHNICAL CHARACTERISTICS

- · Gap range: 1.5-20.0mm
- · Horizontal error: 0.1mm
- · Height error: 0.1mm
- · Standard installation height: 330mm
- Average field of view width: 80mm
- · Nearest height: 290mm
- · The farthest height: 390mm
- · Can be used for all kinds of gas shielded welding
- · A variety of weld shape options, suitable for different weld types; expert fuzzy control, intelligent identification of different weld characteristics
- · According to the welding seam type, real-time display of current welding seam deviation, welding seam width, misalignment amount and other information to facilitate welding process optimization
- Real-time tracking of weld level, high and low directions
- \cdot Strong anti-interference. It can still accurately identify the weld under strong arc interference

APPLICABLE SCENE

- · Minimum forward-viewing distance 103mm
- · Resistant to strong arc and splash
- · Welding current <=500A
- · It is mainly suitable for the scene requiring high visual distance and large field of view, such as fan, box interior and other storage point welding scenes. It also suitable for real-time tracking in large visual field and high visual field with strong anti-splash ability
- · Limited application scenarios: some scenarios with limited space; For example, in tower foot welding, it needs a long time to weld.

PROCESS AND INTERFACE







PRODUCT INTRODUCTION 75/76

Tracer P1

3D WELDING VISION SYSTEM



ADVANTAGES OF 3D Welding Vision System

- \cdot Greatly reduce the impact of workpiece in raw materials and team errors on welding quality
- \cdot For complex workpiece, it can greatly reduce the robot teaching programming workload
- · Part of the scene can be drawings without teaching
- · With high-speed real-time scanning, it can output 2 to 10 frames of point cloud data in 1 second.
- \cdot It has Industrial accuracy and 3d point cloud repetition accuracy can be up to 0.1mm.
- $\cdot \, \text{Adopt anti-splash protection device to avoid welding slag splash damage lens}.$
- $\cdot \, \text{High temperature resistance and reliable operation in work}.$

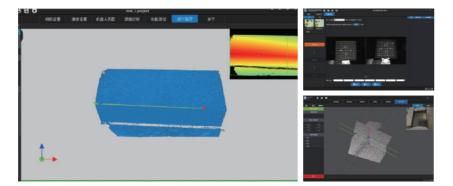
TECHNICAL CHARACTERISTICS

· 3D vision adopts micro-structured light technology to realize three-dimensional surface scanning of welding parts so it can output the welding track. In cooperation with robots, it can realize the functions of features extraction of complex welds, track locating, workpiece alignment and others.

APPLICABLE SCENE

- · Scene: Steel structure and carriage board
- \cdot Material: carbon steel fillet weld (three-side splicing), workpiece without polishing treatment
- · Trajectory type: straight trajectory(arc is not applicable)

PROCESS AND INTERFACE



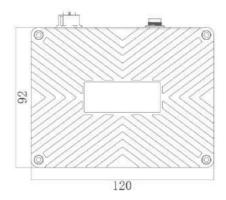


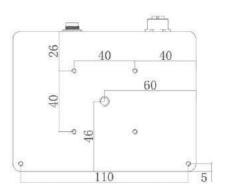
TECHNICAL PARAMETERS

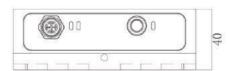
3D Welding Vision	System		
Model	Tracer P1	Weight	750g
Theory	Binocular structured light	Data Interface	TCP/IP, support POE
Light source	Infrared laser	Overall Power Consumption	5W
Working distance	250~500mm	Operating environment	Indoor
FOV	H55°xV35°	Working Temperature	-10~70°C
Repeated Accuracy	±0.5mm	Working Humidity	20%~65%(No condensation)
Depth map resolution	960x600@max 5fps	IP	IP65
Dimension	120x92x40mm	Materials	Aluminum Alloy

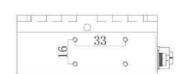
Notes: The repeated accuracy means that the standard laboratory environment is obtained by the standard test method, and the specific user environment may affect the accuracy.

INSTALLATION INTERFACE DIAGRAM









APPLICATION OF THE SCENE



GYXW-V2

HIGH-VOLTAGE SEARCHING BOX



THE PURPOSE

- At present, when welding robots are welding medium-thick plates, due to the workpiece blanking or inaccurate assembly, the welding points (arc starting point, intermediate point, and end point) are inaccurate, causing the deviation of the welding bead.
- This equipment cooperates with the welding robot's welding wire locating function, feedbacks the signal that the welding wire hits the workpiece, the robot automatically calculates the position deviation, corrects the position point, and enables the robot to find the actual welding point.

THE CHARACTERISTICS

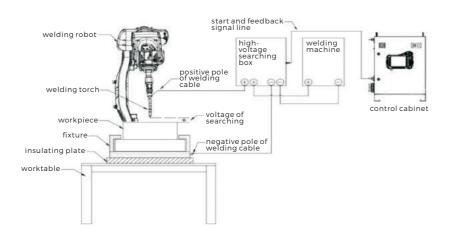
- The output voltage is about 425V \pm 5%, which can effectively penetrate oil stains, rust stains, and water stains; Fast searching speed;
- $\cdot \text{The current limit design has been made internally, which can effectively control the current that is lower than the safety current of the national standard;}\\$
- During searching, since the welding cable is disconnected from the welding machine, the voltage will not enter the welding machine, so it will not damage the welding machine.

TECHNICAL INDEX

Name	High-voltage searching box
Model	GYXW-V2
Input power	AC220V±10%, 50HZ, with reliable grounding
Output power	DC425V±5%, current<=5ma
Welding current carrying current	500A, 85% duty cycle
The resistance of the positive and negative poles of the output terminal of the welding cable	>=10K Ω
Temperature and humidity	Temperature: -20°C to +45°C; Relative humidity: no more than 75%RH at 40°C; no more than 95%RH at 20°C
Dimensions	530mmX255mmX290mm
Weight	16KG







CRP-CAW-V2

ARC TRACKING SENSOR



TECHNICAL CHARACTERISTICS

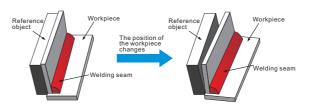
CRP-CAW-V2 is a universal arc tracking sensor researched and developed independently by CRP Automatic, not affected by arc light and dust during the working process, so it has high reliability. It can be used for welding seam tracking under different welding conditions by fuzzy control.

This sensor can work with CROBOTP robot control system to track fillet weld, butt weld, lap weld and other weld types. Under the situation of no changing the mechanical structure, it can achieve the seam tracking function only through simple installation and commissioning, thus it is convenient and easy to use, and improves the welding production efficiency of medium and thick plates with low precise incoming materials and assembly.

- This sensor is used when the welding seam of medium and thick plate workpiece is deformed or deviated in CO2/ MAG welding process;
- The arc seam tracker samples the current of swing welding in the welding seam in real time;
- The system judges the difference between the current weld and the preset current according to the current amplitude, and confirms its up, down, left, and right deviation values;
- · The system automatically corrects the trajectory of the current robot;

APPLICATION CONDITIONS

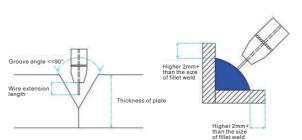
- · Gas· CO2 MAG
- · Welding wire diameter: 1.0mm-1.6mm
- · Wire extension length: 15mm-25mm
- \cdot Type of welded joints: T -type fillet weld (1-2mm gap is allowed), V type groove (30, 459)
- Welding conditions: current >180A, welding speed <15mm/s, welding length >100mm
- Swing conditions: width: 1.5mm~5mm, swing frequency: 1.5HZ-4Hz
- Swing type: Z shape
- · Welding form: DC / pulse



PROCESS AND INTERFACE







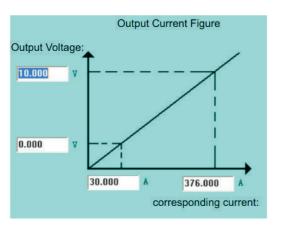


System function introduction

(welding function)

1. Welding (See detail-CRP-S40, S80 Welding Procedure Specification)

· Analog control/Digital communication control

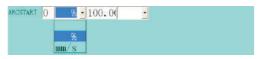


Welding Machine Control Mode:	Digital Contr	ol •	Welding Machine Communication State:
Power Source Manufacturer:	Megmeet	٠	
Welding Machine Selection:	Enable	¥	
Welding Machine Digital Control Settings:	DC SYNER	•	
Welding Machine Working Mo	ode:		
Communication;	- Co	ntroller	MAC Address:
Communication Interface:	→ We	elding N	Machine MAC Address:

Analog control: Robot system control the welding machine to start arc, adjust current, voltage, supply gas by I/O and analog output(0-10V). This analog control can easily match varies analog interface welding machine.

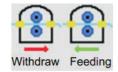
Digital control: Robot system can communicate current, voltage, arc start, arc end, wire feeding, gas supply, position searching signal with welding machine by CAN communication. Simple wiring, anti-interference. Digital control can communicate with Megmeet, Aotai welding machine

· Welding process speed and speed rate adjustment



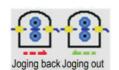
Welding process speed: In the welding instruction, setting the speed of the motion instruction during the welding process, including line speed (mm/s) and rate speed (%). It's convenient for the debugging precess and the test runing, run by the practical speed of the instruction during the test running, and run by the setting speed of the instruction during regular welding process.

· Manual wire feeding/withdraw



On the teaching pendant there are wire feeding and the wire withdraw button, you can feeding or withdraw the welding wire during the manual mode by the setting speed of the welding machine, it's easy to adjust the wire extension.

· Manual wire jogging out/back



On the teaching pendant there are wire jogging out and jogging back button, you can jogging out or back the welding wire at a setting timing on the manual mode by the setting speed of the welding machine, it's convenient to adjust the wire extension slightly

· Gas detection



There is gas detection button on the teaching pendant, easy to detect the protective gas.

· Simulating welding



Simulating welding follow the actual welding track but no arc strat, wire feeding, gas supply are carried out. The track and the speed are the same with the actual welding process. There is simulating welding button on the teaching pendant, it can be use to check welding program or repair welding.

· Welding monitoring



Welding monitoring can directly examine: current, voltage, welding time, program function time, duty cycle, etc. It's convenient for the program analysis and optimization.

· Lead-lag gas control

Gas supply lead time :	0.00	sec
Gas supply lag time :	0.00	sec

Lead-lag gas control means supply gas in advance and maintain the gas supply after the welding process is over. Supply gas in advance makes it's easier to start arc and reduce spattering. Maintain the gas supply after the welding process keeps the melton pool isolated from air during the cooling process.

· Arc break detect

Once the arc breaks during the welding process the system will stop the robot and ring the alarm, avoiding leak welding.

· Arc break point maintain

If the arc breaks during the welding process the robot will record the arc breaking point, after examination and rule-out the robot will start the program from the same command line of the arc break point, and the robot will run to the arc break point then start arc. The arc break point will be removed after the program or the welding process reset.

· Short weld length control

Because the grid type workpiece have a short weld length and multi welding point, CRP has optimize algorithm and track plan to realize short-distance quick start and stop, so it's effecient.

System function introduction

(welding function)

· Position Searching

· Starting Point Searching

Contact-type position searching: Using the welder as the medium, the robot uses the welder signal. The welder applies a forward voltage to the positive electrode of the welding torch. When the wire contacts the workpiece (the negative electrode of the welder), the positive voltage of the welding torch is pulled down to judge the contact of the wire with the workpiece. The robot then records the point. When the displacement of the next workpiece changes, the same contact method is used to record the position after the offset, and the robot calculates the error between the two points by the command to compensate to the working

· Laser Position Searching

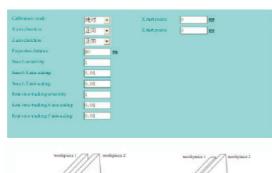
Using the laser tracker as the medium, the robot is equipped with a laser and runs on the locating path. When the laser searches for the position of the weld that meets the requirements, the feedback signal is given to the robot. The robot uses the signal fed back by the laser to find the welding position. The strating point searching function is suitable for welding starting point deviation, and the subsequent track uses arc or

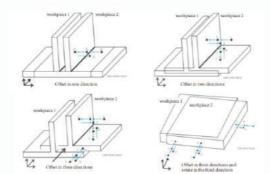
Note: Laser position searching only support Chuangxiang and Junnuo brands.

· Whole Position Searching

When the workpiece is offset as a whole, the position can be found by multi-point contact searching, and the deviation of each point can be found by counting the whole offset; then Then sort the deviation path by OFFSEtSTART. Can be achieved: fillet weld(1D, 2D, 3D, 2D+, 3D+); inner and outer diameter; point; camera, plane, etc

The whole position searching function is suitable for occasions where the workpiece is prone to whole offset, partial offset, etc.





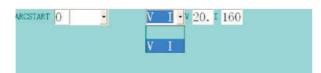
· Welding Process / Parameter Control

· Welding Process Number

Welding current:	1	A	Arc start current:	0.000
Welding voltage:	3 😕	v	Arc start voltage:	0.000
Arc end current.	0.000	A	Aic start time:	0.000
Are end voluge:	0.000	٧	Backup:	0.000
Anti-stick wire current:	0.000	A	Extraction length(mm or ms):	0.000
Anti-stick wirevoltage	0.000	٧	Arc start shead of time(ms):	0.000
Are end time.	0.000		Welding completion wire back f	anctions (T
Anti-stick wire time:	0.000		Flying:	encatatic [

Taking welding related parameters: welding current and voltage, arc commands to call directly.

· Welding parameter control



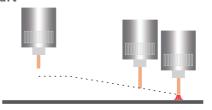
Welding commands support adjustment of welding current and voltage. It is convenient for customers to directly adjust the welding parameters in the welding procedure

starting current and voltage, arc ending current and voltage, anti-stick wire current and voltage, arc starting time, arc ending time, anti-stick wire time, welding completion wire drawing time and flying arc starting time as a parameter package, which is convenient for welding

· Anti-collision Detection

On the robot-specific terminal board, there is a set of special anti-collision detection signal interface. With the anticollision detection switch attached to the welding torch or other fixture, the robot can be stopped in time when the welding gun or fixture collides with the workpiece or tooling, so as to minimize damage to equipment.

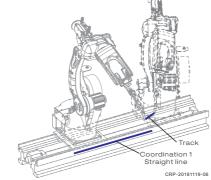
· Flying Start



Moving Arc start preparing point Arc start point

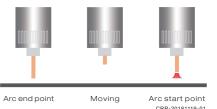
In the general process of arc starting, when the robot reaches the welding starting point (arc starting point), the robot will stop and issue the arc starting command. The wire feeding machine will send the wire forward slowly until the welding wire touches the base metal and successfully start the arc.But flying arc start refers to that before the robot reaches the welding starting point (arc starting point), the robot starts to execute the arc starting command in the running process and starts to feed the wire slowly. When the robot reaches the welding starting point, the welding wire touches the base metal and successfully start the arc. Thus shortening the welding time

· Linear / Arc Coordination (COORD)



Linear Coordination: The external axis is a straight axis, which can be attached to any one or two directions coincident with the geodetic coordinates X, Y and Z of the robot, and together with the 6 axes of the body to form a 7 / 8 axis linkage to carry out interpolation motion. That is, in the process of motion of the external straight axis, the end of the robot can still maintain straight line or circular arc interpolation motion. Suitable for robot arm expansion is not enough but need continuous work applications. Such as: welding of super-large parts, super-long soldering seam, etc.

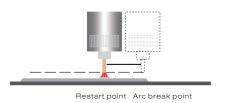
· Wire Back



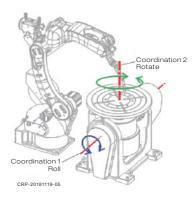
When this function is enabled, the welding wire will automatically retract when the robot is on the way to the next

welding seam (idle walk) after the completion of welding of one welding seam, so as to avoid the occurrence of bending of welding wire caused by collision with workpiece or fixture, etc., then realize the successful arc starting of subsequent welding.

· Restart (Lap Welding)



When this function is enabled, if it needs to be re-welded. while arc breaking or welding suspension occurs during the welding process. The robot will automatically retreat a certain distance along the welding forward direction, and overlap with the previous arc stopping points to avoid bad results. This function is suitable for girth welding or welding of products with sealing requirements.



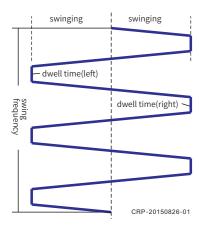
Rotating Coordination: The external axis is a rotating axis, which can be equipped with one or two additional rotating axes. The rotating axes can be turned and rotated, and 7/8 axes can be combined with the 6 axes of the body for interpolation. That is to say, the external rotating axis can still maintain linear or circular interpolation motion at the end of the robot. It is suitable for applications where robot gesture coverage is insufficient, but continuous operation is needed, such as intersecting line welding, whole gesture circular welding, etc.

System function introduction

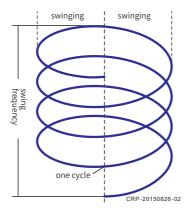
(welding function)

· Swing Arc

Swing arc function is suitable for wide welding, groove filling, cover and other welding occasions

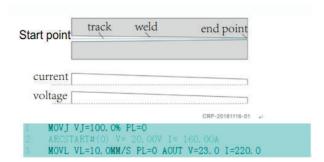


Z-shaped swing: The trajectory of the robot is shaped like the letter "Z", the direction of oscillation is perpendicular to the direction of advance, and the swing surface is perpendicular to the z-axis of the tool coordinate system



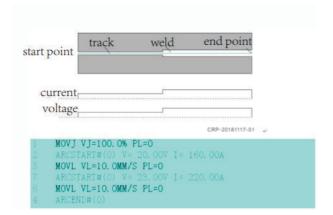
Circular arc: the robot's motion trajectory is like the spiral arc alternation. The swing direction is perpendicular to the forward direction, and the swing surface is perpendicular to the z-axis of the tool coordinate system.

· Gradual change/Jump



The gradual change function can be used in welding places that need gradual change of current and voltage.

During the execution of welding operation, the welding machine current and voltage parameters can be controlled to gradually increase or decrease, and the gradual change process is linear The whole position searching function is suitable for occasions where the workpiece is prone to whole offset, partial offset, etc.



The jump function can be used in complex welding, where different parameters need to be matched During the execution of welding action, the current and voltage parameters of the welding machine can be controlled to jump up or down, and the jump process can be completed instantaneously.

· Fish scale welding







T=200MS L2=3MM

L1=20MM L2=35MM

CRP-20181117-02

CRP-20181117-03

Fish scale welding is also known as continuous spot welding, in the process of progress, continuous arc start, and then arc over, weld molding such as fish scale general effect.

This function combination, can also achieve intermittent welding, reduce the programming workload. Mainly used in pipe fitting welding (beautiful appearance), thin plate welding (not too hot melt through the base material), or intermittent welding and other places.

· Arc tracking

The robot system adopts the swing welding method, and collects the current fluctuation caused by the change of arc length in the welding process through the external arc sensor, ss of the welding seam and track the deviation. Suitable for medium and thick plate welding and large welding location with deviation and other welding

Note: this function needs to cooperate with crp-caw-v1 arc tracker

· Laser tracking

The robot system collects the welding seam position through the external laser tracking sensor, and then corrects the path and tracks the deviation in real time. It is suitable for welding occasions such as difficult positioning of tooling or inaccurate positioning, deformation of workpiece during welding and inaccurate incoming materials.

Note: this function needs to cooperate with CHUANGXIANG and JUNNUO laser tracker

· Fixed-Point Laser tracking

Laser fixed point tracking is usually an application mode of laser tracking welding with the external axis. In the laser tracking process, the body position and posture remain basically unchanged, and the welding seam is moved by the rotation or translation of the external axis. The deviation in the laser search process is finally compensated to the welding track. Fixed point tracking is suitable for welding scenes such as large and small circles, multi-circles and long straight lines, and it can also solve the track error problem which is easy to occur in the process of large attitude change.

· Multi-layer and multi-path

This is a welding method commonly used in the field of welding, the same weld or the same path for repeated stack welding, so as to meet the welding height and overall welding strength requirements.

The multi-layer multi-path function only needs to teach the basic path once, and then design the stacking times and stacking rules of the welding path through the instruction. Greatly reduce the programming time, reduce the difficulty of programming. Multi-layer multi-channel is suitable for the need to use stacked welding. It is also suitable for other sports occasions that need to run similar trajectory, such as glue coating, spraying and other fields.



SYSTEM FUNCTION INTRODUCTION S5/86

CRP ROBOT SYSTEM

System function introduction

(painting, bending, palletizing)

2. Painting

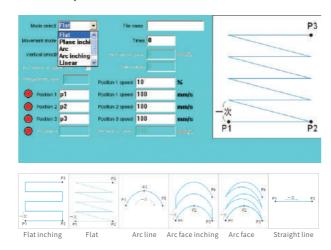
The system provides 4-way analog interface for painting. Built-in standard trace templet. Quickly generate the painting trace. Support user-defined painting trace. For details see CRP-S80 Painting Instructions.

· Analog Interface

Four-way analog output, easy to control fan-shaped, atomization, flow, air pressure or other painting equipments



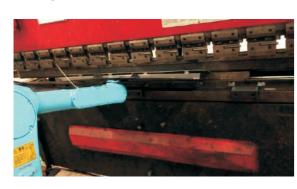
· Trace Templet

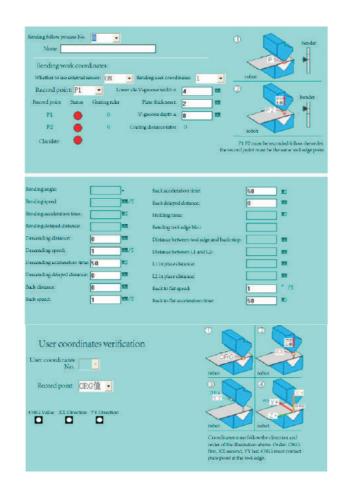


3. Bending

The bending process is mainly applied to the loading and unloading of the bending industry, and the bending follows of the workpiece. Strong consistency with 24-hours work without interruption. Substitute manual work to realize unmanned and automation. It can realize constant speed tracking (old bending equipment), sensor (grating, encoder), real-time tracking (CNC bending machine).

The system commands can realize bending follow and automatically back to flat function. For details see CRP Bending Process Instructions.

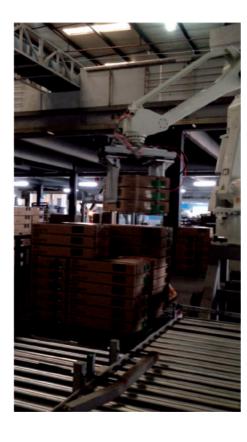


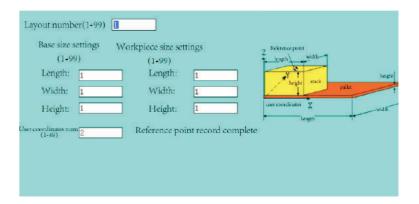


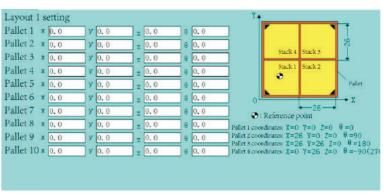
4.Palletizing

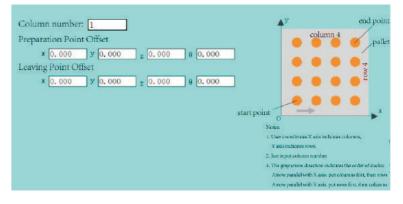
The palletizing process refers to the simple confirmation of the placement position of the crucible by setting the basic parameters of the outer dimensions, the number of pallets, and the number of layers. Palletizing and unpacking can be achieved with a simple palletizing command.

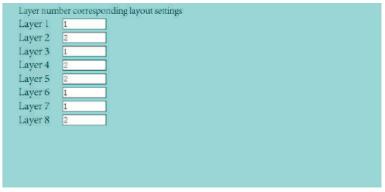
For details see CRP-S40, S80 Palletizing Process Instructions













SYSTEM FUNCTION INTRODUCTION

CRP ROBOT SYSTEM

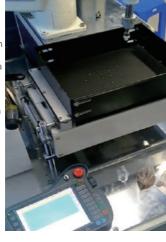
System function introduction

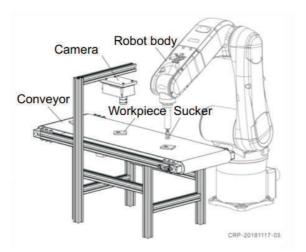
(vision, track, stamping)

5. Vision

· Plane Vision

Plane vision support multiple visison equipments and protocols (OMRON, Cognex, DALASA, etc). Three trigger mode: construction, timing, distance Applied in conveyor sortation. It's with the application of one camera working with multiple robots. Camera can be fixed at the end of the robot body or other external devices, identifying, grabing, vision correction. See more details-CRP-S40, S80 Vision Fuction Brochure.





· 3D Vision

Through 3D laser skin on the scatterd objects, unordered parts, the robot system can form a 3D image of these parts, then calculate the posture and position of these skinned parts, so the robot can conduct all-attitude capture operation. Unlike plane vision(2D), 3D vision can do height identification, ABC all-attitude identification, so it can applied in different height overlapping and unordered vision identification

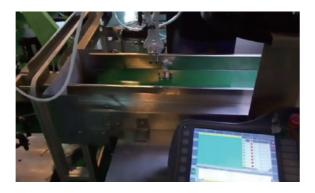


6.Tracking

Treaking means the robot can grasp parts following the movement of the conveyor(point track) or the robot move following the movement of the conveyor(trace tracking, e.g. spraying, gluing)Tracking function can realize: current product single tracking(grasp,spraying), multiple tracking(assembling), queue tracking. Setting tracking detect point, start point, stop point, detect range according to different application. Flexible parameter setting, suits

More detail on CRP-S40, S80 Tracking Fuction Brochure.





7. Stamping

Stamping process is based on CRP standard controller, including all controller fuctions. At the same time developed: stamping process, stamping interface, stamping cable and a whole set of solutions. Fast connection, easy to use, easy maintenance, adjusable beat.

Main feature:

- 1. Fast connection, bus communication, no complex I/O cable, low failure rate, easy maintenance.
- 2. Disconnection detection, robot will ring the alarm right after the disconnection, the automation line will wait till the alarm is
- 3. Based on the standard controller, all controller functions available.
- 4. Dedicated stamping interface, hide all the other information that is not ralated with stamping, clear interface.
- 5. Modularization programming, built-in standard stamping process, it only need record points to start, no complicated
- 6. Built-in multi working program block, all you have to do is insert the program block. Can be applied in multi working scenario.
- 7. Authority management, right man to do the right thing.
- 8. No external master control needed, one-button enable, one-button start, one-button reset
- 9. Built-in detection logic for each process, the robot system will ring the alarm right after something is wrong, easy maintenance and safer.
- 10. Physical emergency stop curcuit related to every safety switch, reliable and safe.
- 11. Directing display: working beat, workpiece count, remaining workpiece count, etc.
- 12. Parameter open, easy to adjust working speed and working beat.
- 13. Built-in sample run and no-load run, so it's convenient for debugging and testing.









System function introduction

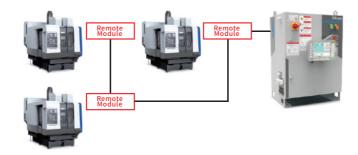
(Machine tool loading and unloading)

8. Machine tool loading and unloading

The machine tool loading and unloading process is a special process developed for CNC automatic processing machine tools based on the CRP standard controller. It can always meet the increasingly stringent machine tool production efficiency and processing quality. Meanwhile, it will make you quickly adapt to new technologies, improve traditional processes, shorten the construction period and promote the overall efficiency of man, machine, method, material and environment.

Easy for installation

The remote module and one-stop communication service are used between the machine tool and the robot, changing the traditional complex wiring form and making the wire connection simple, fast and easy to maintain.



· Remote module

· Easy for commissioning

Fixed I/O definition and full Chinese/English annotation makes the interactive signal clear to understand.

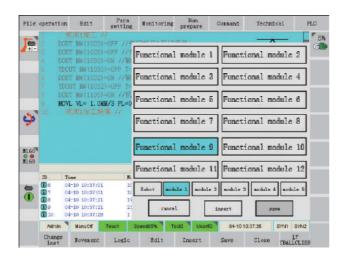
Easy for maintenance

Based on standardized design, new technicians can operate easily and proficiently after the replacement of personnel, and the subsequent maintenance is simple.



· Module programming, simple operation

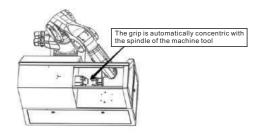
The safety logic relationship is programmed into the function block in advance, and the on-site programming can be easily called, so that the programming is no longer complicated. CROBOTP robots come with Chinese safety logic function blocks when they leave the factory, and the operator can easily program after getting a system training, which ensures the production efficiency and upgrades the factory intelligence.



· One key concentric

The three-point method can easily find the coordinate system of the machine tool, and the gripper and machine tool spindle are automatically

concentric through one-key operation, no need for traditional cumbersome commissioning



· Single layer palletizing

Single-layer matrix palletizing technology means that 5 points simple setting is easy to calibrate the entire pallet coordinate, making de-stacking and stacking become no longer complicated.



· Automatic detection

precise detection of processed products one by one, realtime detection of deviations and timely corresponding processing, truly an unmanned automated factory. The accuracy automatic detection function of the processed products can accurately detect the processed products one by one, find the deviation in real time and do the corresponding correction in time, so as to truly achieve the unmanned automation factory

· Multi-scene application

It can carry out loading and unloading operations on injection molding machines, die-casting machines, CNC lathes, CNC milling machines, CNC machining centers, special machines and other equipments to improve production efficiency and ensure product quality.



Injection molding machine loading and unloading



CNC machine tool loading and unloading



Special machine loading and unloading



APPLICATION CASES

1.Welding





2.Spraying







3. Cutting





4. Loading and Unloading







APPLICATION CASES --Industry

1,3C Electronics Production







2. General Equipment Welding





3. Polishing Industry



4. Automatic Sealing



5. Automotive Industry



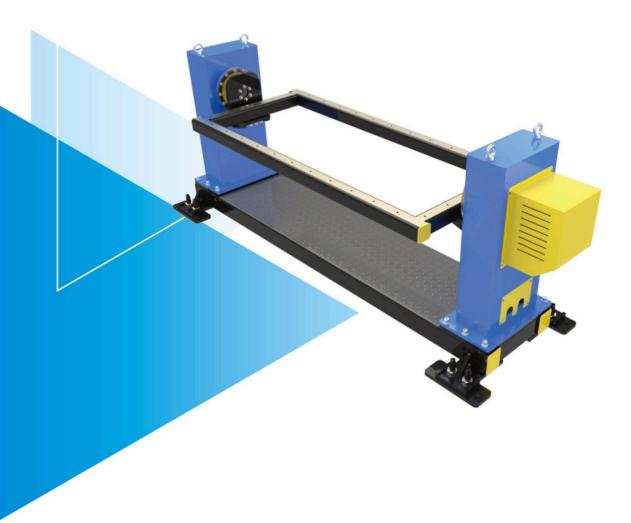




POSITIONER PRODUCT 95/

Single Axis Front and Rear Frame Series

[Pictures are for reference only. The final product is subject to the actual product]



Parameter

Model	Payload (kg)	Height from spindle center to base (mm)	Frame size (mm)	Rotary speed (°/s)	Repeatability (arcmin)	Rotary angle (°)	Eccentricity length (mm)	Gravity distance (mm)	RV reducer	Total reduction ratio	Servo motor power (kw)
CRP-WB1K- 250-1880	250	650	1800×800	78	±1.0	±360	≤150	≤300	40E-153	153	1.5
CRP-WB1K- 500-1880	500	650	1800×800	78	±1.0	±360	≤150	≤300	80E-153	153	2.0
CRP-WB1K- 1000-1880	1000	650	1800×800	74	±1.2	±360	≤100	≤200	110E-161	161	3.0
CRP-WB1K- 250-2580	250	650	2500×800	78	±1.0	±360	≤150	≤300	40E-153	153	1.5
CRP-WB1K- 500-2580	500	650	2500×800	78	±1.0	±360	≤150	≤300	80E-153	153	2.0
CRP-WB1K- 1000-2580	1000	650	2500×800	74	±1.2	±360	≤100	≤200	110E-161	161	3.0
CRP-WB1K- 2000-3080	2000	950	3000×800	64.8	±1.2	±360	≤100	≤200	320E-185	185	3.0
CRP-WB1K- 3000-3080	3000	950	3000×800	22.63	±1.8	±360	≤80	≤150	320E-185	530.34	4.3

Single Axis Horizontal Rotary Series

[Pictures are for reference only. The final product is subject to the actual product]

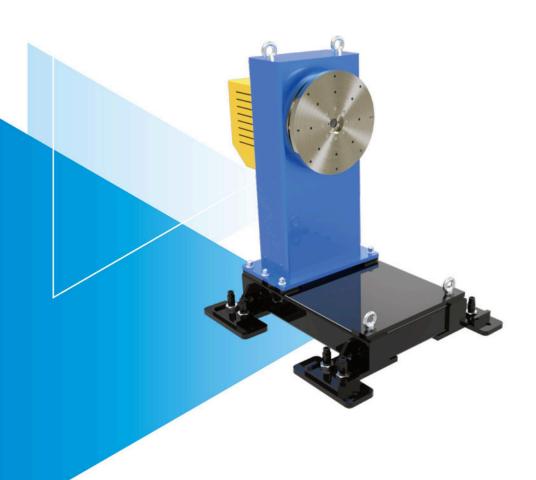


Model	Payload (kg)	Dia of circle plate (mm)	Rotary speed (°/s)	Repeatability (arcmin)	Rotary angle	Eccentricity length (mm)	Gravity distance (mm)	RV reducer	Total reduction ratio	Servo motor power (kw)
CRP-WB1S- 250-0470	250	400	76.4	±1.0	±360	≤200	≤200	27C-157	157	1.0
CRP-WB1S- 500-0470	500	400	67.8	±1.0	±360	≤200	≤200	50C-177	177	2.0
CRP-WB1S- 750-0470	750	400	45.3	±1.0	±360	≤200	≤200	100C-264.6	264.6	2.0

POSITIONER PRODUCT 97/98

Single Axis L-type Series

[Pictures are for reference only. The final product is subject to the actual product]

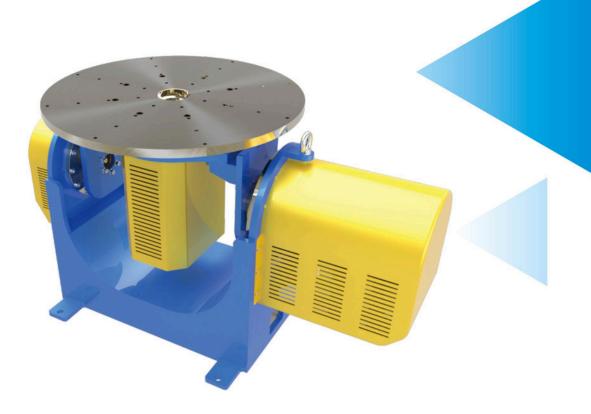


Parameter

Model	Payload (kg)	Dia of circle plate (mm)	Rotary speed (°/s)	Repeatability (arcmin)	Rotary angle (°)	Eccentricity length (mm)	Gravity distance (mm)	RV reducer	Total reduction ratio	Servo motor power (kw)
CRP-WB1L- 250-0465	250	400	67.7	±1.0	±360	≤150	≤150	27C-177	177	1.5
CRP-WB1L- 500-0495	500	400	45	±1.0	±360	≤150	≤150	100C-264.6	264.6	3.0
CRP-WB1L- 1000-0812	1000	800	12.6	±1.8	±360	≤100	≤100	160E-171	951.19	3.0
CRP-WB1L- 2000-0812	2000	800	11.66	±1.8	±360	≤100	≤100	320E-185	1029.06	4.3

Two Axis Horizontal Rotary Series

[Pictures are for reference only. The final product is subject to the actual product]

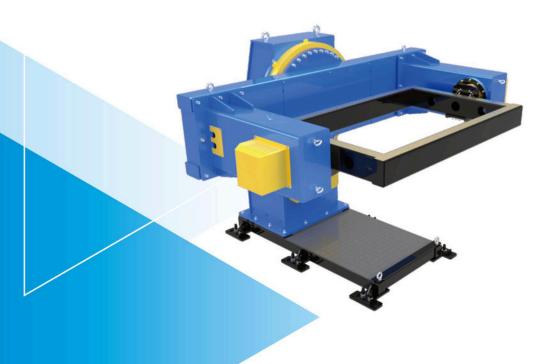


Model	Payload (kg)	Dia of circle plate (mm)	Rotary speed (°/s)	Repeatability (arcmin)	Rotary angle (°)	Eccentricity length (mm)	Gravity distance (mm)	RV reducer	Total reduction ratio	Servo motor power (kw)
CRP-WB2S- 250-0885	250	800	Flip axis: 78 Rotation axis: 76.4	±1.5	Flip axis: ±90 Rotation axis: ±360	≤100	≤100	Flip axis: 40E-153 Rotation axis: 27C-157	Flip axis: 153 Rotation axis: 157	Flip axis: 2.0 Rotation axis: 1.5
CRP-WB2S- 500-0885	500	800	Flip axis: 45 Rotation axis: 67.7	±1.5	Flip axis: ±90 Rotation axis: ±360	≤100	≤100	Flip axis: 100C-264. 6 Rotation axis: 50C-177	Flip axis: 264.6 Rotation axis: 177	Flip axis: 3.0 Rotation axis: 2.0

POSITIONER PRODUCT 99/100

Two Axis C-type Series

[Pictures are for reference only. The final product is subject to the actual product]

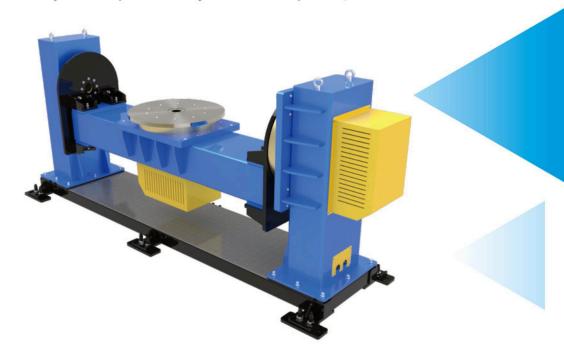


Parameter

Model	Payload (kg)	Frame size (mm)	Rotary speed (°/s)	Repeatability (arcmin)	Rotary angle (°)	Eccentricity length (mm)	Gravity distance (mm)	RV reducer	Total reduction ratio	Servo motor power (kw)
CRP-WB2C- 250-1880	250	1800*800	Flip axis: 42.7 Rotation axis: 78	±1.5	Flip axis: ±180 Rotation axis: ±360	≤200	≤100	Flip axis: 200c-281 Rotation axis: 40E-153	Flip axis: 281 Rotation axis: 153	Flip axis: 3.0 Rotation axis: 2.0
CRP-WB2C- 500-1880	500	1800*800	Flip axis: 12.5 Rotation axis: 78	±1.5	Flip axis: ±180 Rotation axis: ±360	≤150	≤100	Flip axis: 160E-171 Rotation axis: 80E-153	Flip axis: 951.19 Rotation axis: 153	Flip axis: 3.0 Rotation axis: 2.0
CRP-WB2C- 1000-1880	1000	1800*800	Flip axis: 12.5 Rotation axis: 70	±1.5	Flip axis: ±180 Rotation axis: ±360	≤150	≤100	Flip axis: 160E-171 Rotation axis: 160E-171	Flip axis: 951.19 Rotation axis: 171	Flip axis: 3.0 Rotation axis: 2.0
CRP-WB2C- 2000-1880	2000	1800*800	Flip axis: 11.66 Rotation axis: 64.86	±2.0	Flip axis: ±180 Rotation axis: ±360	≤150	≤100	Flip axis: 320E-185 Rotation axis: 320E-185	Flip axis: 1029.06 Rotation axis: 185	Flip axis: 4.3 Rotation axis: 3.0

Two Axis U-type Series

[Pictures are for reference only. The final product is subject to the actual product]

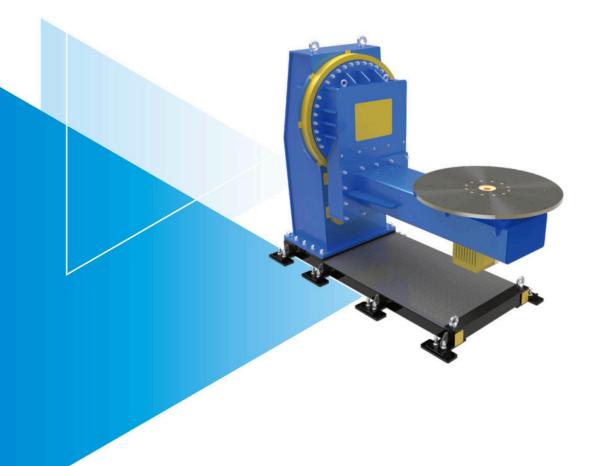


Model	Payload (kg)	Dia of circle plate (mm)	Rotary speed (°/s)	Repeatability (arcmin)	Rotary angle (°)	Eccentricity length (mm)	Gravity distance (mm)	RV reducer	Total reduction ratio	Servo motor power (kw)
CRP-WB2U- 250-1280	250	1200	Flip axis: 45 Rotation axis: 67.7	±1.0	Flip axis: ±90 Rotation axis: ±360	≤100	≤200	Flip axis: 100C-264.6 Rotation axis: 27C-177	Flip axis: 264.6 Rotation axis: 157	Flip axis: 3.0 Rotation axis: 1.5
CRP-WB2U- 500-1280	500	1200	Flip axis: 45 Rotation axis: 67.7	±1.0	Flip axis: ±90 Rotation axis: ±360	≤100	≤200	Flip axis: 100C-264.6 Rotation axis: 50C-177	Flip axis: 264.6 Rotation axis: 157	Flip axis: 3.0 Rotation axis: 2.0
CRP-WB2U- 250-1480	250	1400	Flip axis: 45 Rotation axis: 67.7	±1.0	Flip axis: ±90 Rotation axis: ±360	≤100	≤200	Flip axis: 100C-264.6 Rotation axis: 27C-177	Flip axis: 264.6 Rotation axis: 177	Flip axis: 3.0 Rotation axis: 1.5
CRP-WB2U- 500-1480	500	1400	Flip axis: 45 Rotation axis: 67.7	±1.0	Flip axis: ±90 Rotation axis: ±360	≤100	≤200	Flip axis: 100C-264.6 Rotation axis: 50C-177	Flip axis: 264.6 Rotation axis: 157	Flip axis: 3.0 Rotation axis: 2.0
CRP-WB2U- 1000-1580	1000	1500	Flip axis: 42 Rotation axis: 42	±1.5	Flip axis: ±90 Rotation axis: ±360	≤100	≤200	Flip axis: 200C-281 Rotation axis: 200C-281	Flip axis: 281 Rotation axis: 281	Flip axis: 3.0 Rotation axis: 3.0
CRP-WB2U- 1000-1680	1000	1600	Flip axis: 42 Rotation axis: 42	±1.5	Flip axis: ±90 Rotation axis: ±360	≤100	€200	Flip axis: 200C-281 Rotation axis: 200C-281	Flip axis: 281 Rotation axis: 281	Flip axis: 3.0 Rotation axis: 3.0

POSITIONER PRODUCT

Two Axis L-type Series

 $[Pictures\ are\ for\ reference\ only.\ The\ final\ product\ is\ subject\ to\ the\ actual\ product]$

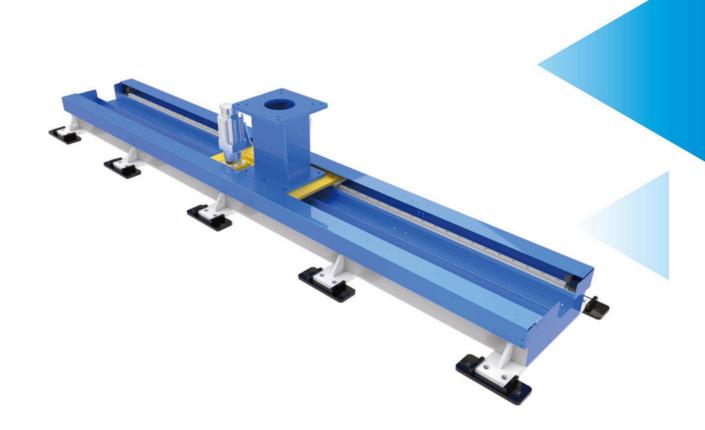


Parameter

Model	Payload (kg)	Dia of circle plate (mm)	Rotary speed (°/s)	Repeatability (arcmin)	Rotary angle (°)	Eccentricity length (mm)	Gravity distance (mm)	RV reducer	Total reduction ratio	Servo motor power (kw)
CRP-WB2L- 250-9565-800	250	800	Flip axis: 45.3 Rotation axis: 76.43	±1.5	Flip axis: ±180 Rotation axis: ±360	≤200	≤200	Flip axis: 100C-264.6 Rotation axis: 27C-157	Flip axis: 264.6 Rotation axis: 157	Flip axis: 3.0 Rotation axis: 1.5
CRP-WB2L- 500-9565-800	500	800	Flip axis: 42 Rotation axis: 67.8	±1.5	Flip axis: ±180 Rotation axis: ±360	≤250	≤300	Flip axis: 200C-281 Rotation axis: 50C-177	Flip axis: 281 Rotation axis: 177	Flip axis: 3.0 Rotation axis: 2.0
CRP-WB2L- 1000-9565-1200	1000	1200	Flip axis: 12.6 Rotation axis: 42.7	±1.8	Flip axis: ±180 Rotation axis: ±360	≤250	≤300	Flip axis: 160E-171 Rotation axis: 200C-281	Flip axis: 1029.06 Rotation axis: 281	Flip axis: 3.0 Rotation axis: 2.0
CRP-WB2L- 2000-14095-1200	2000	1200	Flip axis: 11.66 Rotation axis: 24.48	±1.8	Flip axis: ±180 Rotation axis: ±360	≤150	≤200	Flip axis: 320E-185 Rotation axis: 160E-171	Flip axis: 1029.06 Rotation axis: 490.21	Flip axis: 4.3 Rotation axis: 3.0

Walking Track Series (Ground Track)

[Pictures are for reference only. The final product is subject to the actual product]

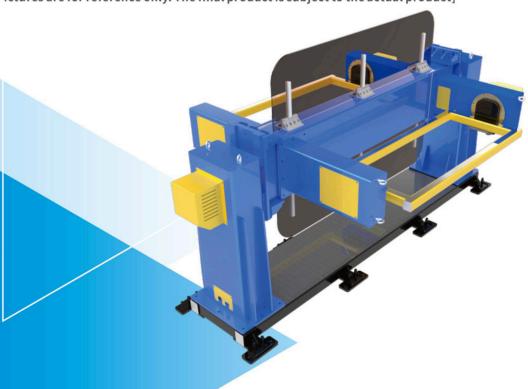


Model	The standard (no piano cover) effective length is 3 meters / total length is 4 meters, including the base The maximum length of a single section is 6meters, including installation accessories		Maximum speed of moving(mm/s)	Repeatability (mm)	Total reduction ratio	Servo motor power (kw)	
CRP-WD500- total length-speed			800	±0.1		1.5	
CRP-WD1000- total length-speed	Effective length is 2.5 meters/ total length is 4 meters, including base. The maximum length of a single section is 6 meters, including installation accessories		800	±0.1	13.4070	3.0	
CRP-WD2000- totallength-speed 2000		Effective length is 2.5 meters/ total length is 4 meters, including base. The maximum length of a single section is 6 meters, including installation accessories	500	±0.15	20.8227	3.0	

POSITIONER PRODUCT

Three Axis Vertical Series

[Pictures are for reference only. The final product is subject to the actual product]

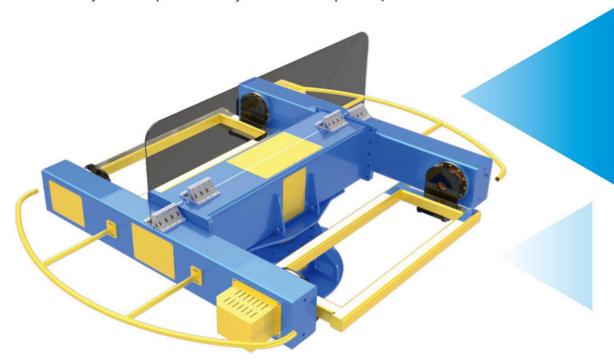


Parameter

Model	Payload (Kg)	Frame size (mm)	Rotary speed (°/s)	Repeatability (arcmin)	Rotary angle (°)	Eccentricity length (mm)	Gravity distance (mm)	RV reducer	Total reduction ratio	Servo motor power (kw)
CRP-WB3C- 250-1880	250	1800*800	Flip axis: 64 Rotation axis: 78	±1.5	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 320E-185 Rotation axis: 40E-153	Flip axis: 185 Rotation axis*2: 153	Flip axis: 3.0 Rotation axis*2: 1.5
CRP-WB3C- 500-1880	500	1800*800	Flip axis: 64 Rotation axis: 78	±1.5	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 320E-185 Rotation axis: 80E-153	Flip axis: 185 Rotation axis*2: 153	Flip axis: 3.0 Rotation axis*2: 1.5
CRP-WB3C- 1000-1880	1000	1800*800	Flip axis: 22.63 Rotation axis: 70	±1.5	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 320E-185 Rotation axis: 160E-171	Flip axis: 530.34 Rotation axis*2: 171	Flip axis: 3.0 Rotation axis*2: 3.0
CRP-WB3C- 250-2580	250	2500*800	Flip axis: 64 Rotation axis: 78	±1.5	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 320E-185 Rotation axis: 40E-153	Flip axis: 185 Rotation axis*2: 153	Flip axis: 3.0 Rotation axis*2: 1.5
CRP-WB3C- 500-2580	500	2500*800	Flip axis: 64 Rotation axis: 78	±1.5	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 320E-185 Rotation axis: 80E-153	Flip axis: 185 Rotation axis*2: 153	Flip axis: 3.0 Rotation axis*2: 1.5
CRP-WB3C- 1000-2580	1000	2500*800	Flip axis: 22.63 Rotation axis: 70	±1.5	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 320E-185 Rotation axis: 160E-171	Flip axis: 530.34 Rotation axis*2: 171	Flip axis: 3.0 Rotation axis*2: 3.0

Three Axis Horizontal Frame Type Series

[Pictures are for reference only. The final product is subject to the actual product]



Model	Payload (kg)	Frame size (mm)	Rotary speed (°/s)	Repeatability (arcmin)	Rotary angle (°)	Eccentricity length (mm)	Gravity distance (mm)	RV reducer	Total reduction ratio	Servo motor power (kw)
CRP-WB3S- 250-1880	250	1800*800	Flip axis: 42 Rotation axis: 78	±1.5	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 200C-281 Rotation axis: 40E-153	Flip axis: 281 Rotation axis*2: 153	Flip axis: 3.0 Rotation axis*2: 1.5
CRP-WB3S- 500-1880	500	1800*800	Flip axis: 24.48 Rotation axis: 78	±1.8	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 320C-202.36 Rotation axis: 80E-153	Flip axis: 202.36 Rotation axis*2: 153	Flip axis: 4.3 Rotation axis*2: 2.0
CRP-WB3S- 1000-1880	1000	1800*800	Flip axis: 11.66 Rotation axis: 74.5	±1.8	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 320E-185 Rotation axis: 110E-161	Flip axis: 1029.06 Rotation axis*2: 161	Flip axis: 4.3 Rotation axis*2: 3.0
CRP-WB3S- 250-2580	250	2500*800	Flip axis: 42 Rotation axis: 78	±1.5	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 200C-281 Rotation axis: 40E-153	Flip axis: 281 Rotation axis*2: 153	Flip axis: 3.0 Rotation axis*2: 1.5
CRP-WB3S- 500-2580	500	2500*800	Flip axis: 24.48 Rotation axis: 78	±1.8	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 320C-202.36 Rotation axis: 80E-153	Flip axis: 202.36 Rotation axis*2: 153	Flip axis: 4.3 Rotation axis*2: 2.0
CRP-WB3S- 1000-2580	1000	2500*800	Flip axis: 11.66 Rotation axis: 74.5	±1.8	Flip axis: ±180 Rotation axis: ±360	≤100	≤150	Flip axis: 320E-185 Rotation axis: 110E-161	Flip axis: 1029.06 Rotation axis*2: 161	Flip axis: 4.3 Rotation axis*2: 3.0